V/mA/Pressure Calibrator

1 Introduction

The voltage/current/pressure calibrator (the calibrator in the following) is a handheld, battery-operated instrument that measures and sources electrical and physical parameters.

Features:

Measure: DC-voltage, DC-current, frequency and continuity

Source: DC-voltage, DC-current, simulation transmitter, frequency and pulse

Pressure: measuring pressure, Calibrating pressure-voltage transmitter, Calibrating 2wire pressure transmitter, Calibrating pressure switch;

Others features:

- Manual step source and auto -step and sweeping –step source
- Measurement/source mA% display
- Measurement wave-filter function
- Measurement manual-holding function
- Pressure source auto-holding function

2 Contact Us

To purchase parts, obtain operation help or address of the vendor or service center nearest to you, please call

us or visit our web (see the bottom page of the Manual).

3 Standard Accessories

Make sure that the package contains all the accessories listed below. And if you find they are damaged or any of them is missing, please contact the vendor from which you purchased the product as soon as possible. Refer to the replacing part list in 15.3 in the Manual if you want to order the replacing parts.

- A pair of Industrial testing Lead (H000002-00)
- A pair of Testing Probe (H000000-00)
- A pair of Alligator clip (H010000-00)
- A quick reference guide
- A User's Manual
- One Fuse 50mA/250V
- One Fuse 100mA/250V

4 Safety Information

For the correct and safe use of the instrument, be sure to follow the cautionary notes stated in this manual whenever handling the instrument. The Company shall not be held liable for any damage resulting from use of the instrument in a manner other than prescribed in the cautionary notes.

A Δ Warning identifies conditions and actions that pose hazards to the user; a Caution identifies conditions and actions that may damage the meter or the equipment under test.

Refer to Table 1 for the explanation of the international electric symbols adopted by the calibrator or the user's manual.

Table 1 Explanations of International Electrical Symbols

 EARTH GROUND	Δ	WARNING INFORMATION

∆Warning

To avoid possible electric shock or personal injury:

- Do not apply more than the rated voltage, as marked on the calibrator, between terminals or between any terminal and earth ground;
- Before use, verify the meter's operation by measuring a known voltage;
- Follow all equipment safety procedures;
- Do not connect the probe of the testing lead with any live power when the other end has been inserted into the current jack;
- Do not use the meter if it is damaged. Before using the meter, inspect the case. Look for cracks or missing plastic .Pay particular attention to the insulation surrounding the connectors;
- Select the proper function and range for the measurement;
- Make sure the battery door is closed and latched before operating the meter;
- Remove test leads from the meter before opening the battery door;
- Inspect the test leads for damaged insulation or exposed metal. Check test lead continuity. Replace damaged test leads before using the meter;
- When using the probes, keep fingers behind the finger guards on the probes;

- Connect the common test lead before connecting the live test lead. When disconnecting test leads, disconnect the live test lead first;
- Do not use the meter if it operates abnormally. Protection may be impaired. When in doubt, have the meter inspect;
- Do not operate this instrument in areas where inflammable or explosive gases or vapor exists. It is extremely hazardous to use the instrument under such environments;
- Do not operate the meter around explosive gas, vapor, or dust;
- When use the pressure module, do make sure the process pressure line is shut off and depressurized before connecting or disconnecting the pressure module;
- Use only type 4 AAA batteries, properly installed in the meter case, to power the meter;
- Do disconnect the testing lead before shifting to different source or measurement functions;
- When servicing the meter, use only specified replacement parts.
- To avoid false reading, which could lead to possible electric shock or personal injury, replace the batteries as soon as the low battery indicator () appears.

Caution

To avoid possible damage to meter or to equipment under test:

- Disconnect the power and discharge all high-voltage capacitors before testing continuity.
- Use the proper jacks, functions, and ranges for the measurement or source operation.

5 Familiar With the Calibrator

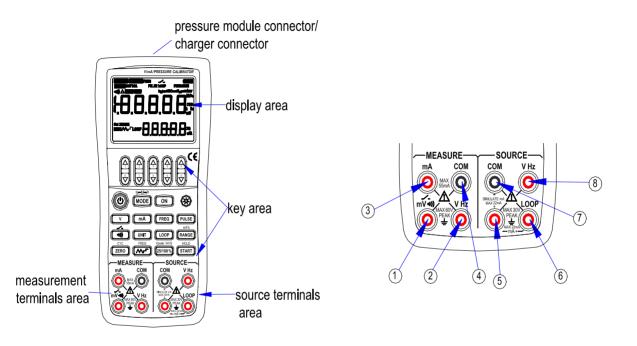


Figure 1 Entire Graph

5.1 Measurement/ Source Terminals

Figure 2 shows the measurement /source terminals

Figure 2 Measurement/ Source Terminals

5.2 Keys

Figure 3 shows keys of the calibrator.

of the calibrator. Table 2 explains their use.

Table 2 Measurement/ Source Terminals

Terminal	Function
1)	Measurement Signals (+) : DCmV、•>>>
2	Measurement Signals (+) : DCV、FREQ
3	Measurement Signals (+) : DCmA
	All the common (return) (-) terminals of
(4)	measurement function
(5)	Source Signals: (-) DCmA
	Source Signals: (+) Simulate mA
	Source Signals: (+) DCmA
6	LOOP Terminal: +24VDC Loop Power
	Terminal
	All the common (return) (-) terminals of
	source function
8	Source Signals: (+)DCV、FREQ、PULSE

Table 3 explains their use.

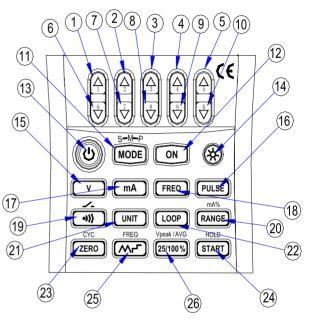


Figure 3 keys

Table 3 Functions of the keys

No. Name	Function
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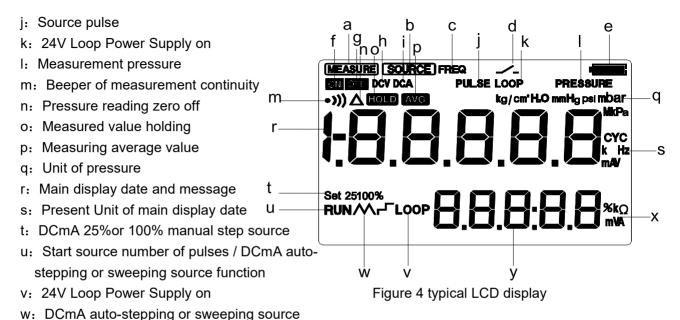
1~5	Source value set key	Increment of source set point
6~10	Source value set key	Decrement of source set point
11	MODE key	Mode conversion key
12	ON key	Turn on or off measurement/ source function
13	Power key	Turn on or off the power
14	Backlight	Turn on or off the backlight
15	V Key	Select measurement/source DCV function
16	PULSE Key	Select source pulse function
17	mA Key	Select measurement/source mA function
18	FREQ Key	Select measurement/source FREQ function
19	•))) Key	Select measurement continuity function;
		Select calibration pressure-switch function
20	RANGE Key	Select measurement/source range;
		mA and percentage shifting key.
21	UNIT Key	Select pressure unit
22	LOOP key	Turn on or off the 24V Loop power
23	ZERO Key	Set the source value to default value;
		Set the pressure value to zero-point;
		In pulse source function, set the pulse number.
24	START Key	Source auto-pulse number;

		Turn on mA auto-stepping or sweeping function;
		Measured value holding;
		Unlock the pressure switch state.
25	^^ _ _	In DCmA source function ,select the auto-wave type;
		In frequency or pulse source, set the frequency value.
26		In mA source function, select 25% or 100% manual step
		output type;
	25/100% Key	In pulse number, frequency source, set the amplitude
		value;
		Measuring average value.

5.3 Display Screen

Figure 4 shows a typical display screen.

- a: Measurement
- b: Source
- c: Measurement/Source frequency
- d: Calibration pressure-switch
- e: Battery level indicator
- f: Measurement/Source function on
- g: Source /Pressure function off
- h: Measurement/Source voltage
- i: Measurement/Source current



- x: Present unit of assistance district date
- y: Assistance districts date and message

6 Before starting source/measurement

Operating Precautions

Precautions for Safe Use of the Instrument

- When using the instrument for the first time, be sure to read the instructions given in Section Four "Precautions for Safe Use of the Instrument."
- Do not open the instrument's case.
 Contact the vendor from which you purchased the instrument, for a service of inspecting or adjusting the internal assembly.
- In case of failure

Should the instrument begin to emit smoke, give off an unusual odor, or show any other anomaly, immediately turn off the POWER key. If you are using an Charger, disconnect the plug from the wall outlet. Also cut off power to the object under test that is connected to the input terminals. Then, contact the vendor from which you purchased the instrument.

• Charger

Use an Charger dedicated to the instrument. Avoid placing any load on the Charger, or prevent any heat-emitting object from coming into contact with the adapter.

General Handling Precautions

- Before carrying around the instrument turn off power to the object under test, and then the POWER key of the instrument. If you are using an Charger, disconnect the power cord from the wall outlet. Finally, detach all lead cables from the instrument. Use a dedicated carry case when transporting the instrument.
- Do not bring any electrified object close to the input terminals, since the internal circuit may be destroyed.
- Do not apply any volatile chemical to the instrument's case or operation panel. Do not leave the instrument in contact with any product made of rubber or vinyl for a prolonged period. Be careful not to let a soldering iron or any other heat-emitting object come into contact with the operation panel, as the panel

is made of thermoplastic resin.

- Before cleaning the instrument's case or operation panel disconnect the power cord plug from the wall outlet if you are using an Charger. Use a soft, clean cloth soaked in water and tightly squeezed to gently wipe the outer surfaces of the instrument. Ingress of water into the instrument can result in malfunction.
- If you are using an Charger with the instrument and will not use the instrument for a prolonged period, disconnect the power cord plug from the wall outlet.
- For handling precautions regarding the batteries, see "Installing or Replacing the Batteries".
- Never use the instrument with the cover of the battery holder opened.

Environmental Requirements

Use the instrument in locations that meet the following environmental requirements:

• Ambient temperature and humidity

Ambient temperature range: 0 to 50°C

Ambient humidity range: 20 to 80% RH. Use the instrument under non-condensing condition.

• Flat and level locations

Do not use the instrument in locations that are

- Exposed to direct sunlight or close to any heat source.
- Exposed to frequent mechanical vibration.
- Close to any noise source, such as high-voltage equipment or motive power sources.
- Close to any source of intensive electric or electromagnetic fields.
- Exposed to large amounts of greasy fumes, hot steam, dust or corrosive gases.
- Exposed to unstable or a risk of explosion due to the presence of flammable gases.

Note:

• Use the instrument under the following environmental conditions if precise source or measurement is your requirement:

Ambient temperature range: 23±5° C;

Ambient humidity range: 20 to 80% RH(non-condensing)

- When using the instrument within a temperature range of 0 to 18° C or 28 to 50° C, add a value based on the temperature coefficient shown in Chapter 18"Specifications" to the given accuracy rating.
- When using the instrument at an ambient humidity of 30% or lower, prevent electrostatic charges from being produced, by using an antistatic mat or any other alternative means.
- Condensation may occur if you relocate the instrument from places with low temperature and humidity to places with high temperature and humidity, or if the instrument experiences any sudden temperature change. In that case, leave the instrument under the given ambient temperature for at least one hour to ensure that the instrument is free from condensation, before using the instrument.

Installing or Replacing the Batteries

▲Warning

To avoid electrical shock, always remove the source or measurement lead cables from the object under test, as well as from the instrument itself before opening battery door.

Caution

- To avoid the risk of fluid leakage or battery explosion, install batteries with their positive and negative electrodes correctly positioned.
- Do not short-circuit the batteries.

- Do not disassemble or heat the batteries or throw them into fire.
- When replacing batteries, replace all of the four batteries at the same time with new ones from the same manufacturer.
- If the instrument will not be used for a prolonged period, remove the batteries from the instrument.

Step 1: Remove the lead cables and charger and turn off the calibrator before you begin installing batteries.

Step 2: Remove the battery holder cover by sliding it in one-quarter counterclockwise direction and turn off the calibrator.

Step 3: Install four alkaline batteries of same type in the battery holder with their positive and negative electrodes positioned correctly as indicated on the holder.

Step 4: After replacement, reattach the battery holder cover.

Indication of Battery Level

The battery replacement indicator shows the battery level in five steps according to the measured voltage of the batteries.

Full battery:

	1

The battery level is below 50% full:

_	
	_
	_

The battery level is below 25% full:	L

Low battery:

The dictation flashes in sequence when getting charged.

Note that the battery replacement indicator is driven by directly measuring the battery voltage when the calibrator is in actual operation. Consequently, the indicator may read differently depending on the battery load condition (e.g., the load condition of the source output is on/ off state) if the batteries are too low.

Connecting the Charger

Warning

- Make sure the voltage of the AC power source matches the rated supply voltage of the Charger, before connecting the Charger to the AC power source.
- Do not use any Charger other than the dedicated Charger from the Company.
- Do not charge non Ni-Cd, Ni-MH batteries or wasted batteries.

Step 1: Make sure the calibrator is turned off.

Step 2: Insert the plug of the optional Charger into the Charger connection jack.

Note:

- Turn off the calibrator before connecting or disconnecting the Charger from AC power, plugging in/out the Charger connection jack.
- Plug out the Charger from the Charger connection jack of the calibrator when discharging.
- Do not charge the calibrator without any battery in.

Turning On the Power

Pressing the Power key once when the power is off turns on the calibrator.

Pressing the Power key for 2 seconds turns off the calibrator.

Automatic Power-off

When the calibrator is running on batteries and no key is operated for approximately ten minutes, the calibrator turns off automatically. The automatic power-off time could be reset in the factory default parts, see Chapter 10 "Factory Default".

Turning On/Off the Backlight

The LCD can be backlit. Pressing the key turns on the backlight, while pressing the key once again turns it off. This feature makes it easier for you to view the LCD when operating the calibrator in dark places or when carrying out source or measurement. Battery life shortens when the calibrator is operated on batteries. **Note**

The backlight automatically turns off after 10 seconds. Press the key once more to relight it. The time could be reset in the factory default parts, see Chapter 10 "Factory Default".

7 Source

From the calibrator, you can source a DC voltage, DC current, frequency, pulse signal.

▲Warning

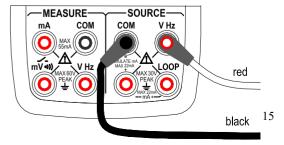
To avoid electrical shock, do not apply more than the rated voltage, as marked on the calibrator, between

terminals or between any terminal and earth ground. Always use

the calibrator in locations with a voltage to ground below 30 Vpk.

Caution

• Do not apply any voltage to the output terminals for ranges other than 4-20mA simulating transmitter output Otherwise, the internal circuitry may be damaged.



7.1 Connecting Cables to Terminals

For DC voltage, frequency, pulse (Figure 5)

Step 1: Connect the black lead cable for source to the COM output terminal and the red lead cable to the "VHz" output terminal.

Step 2: Connect the other ends of the cables to the input of equipment under test while making sure the polarities are correct.

For DC current (Figure 6)

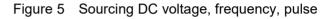
Step 1: Connect the black lead cable for source to the "mA-" output terminal and the red lead cable to the "mA+/LOOP" output terminal.

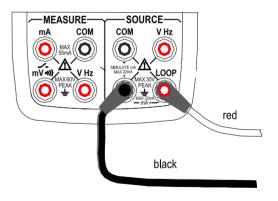
Step 2: Connect the other ends of the cables to the input of equipment under test while making sure the polarities are correct.

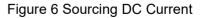
7.2 Sourcing DC Voltage

Step 1: Using the **(V)** key to select DC voltage source function, select the desired range from 1000mV, 10V by pressing the(**RANG**) key. The default value and unit of the selected source function and range shall be displayed on the LCD.

Step 2: Set the output value digit by digit using $(\blacktriangle) / (\triangledown)$ keys.







Each pair of $(\blacktriangle) / (\triangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\triangledown)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\triangledown)$ key continuously changes the digit in question. And the value won't change if it is increased or decreased to the Maxim or Minimum value. Pressing the (**ZERO**) key initializes the output set point to the default value (0). **Step 3:** Pressing the (**ON**) key causes the indicator on the LCD to change from "OFF" to "ON". The calibrator sources the present DC voltage between the output terminals.

Step 4: To turn off the output, press the (**ON**) key once again. The" OFF " appears on the LCD and no signals sourced between the terminals.

7.3 Sourcing DC Current

Step 1: Using the (**mA**) key to select the desired source function 20mA .The default value and unit of the selected source function shall be displayed on the LCD.

Step 2: Set the output value digit by digit using $(\blacktriangle) / (\triangledown)$ keys.

Each pair of $(\blacktriangle) / (\lor)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\lor)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\lor)$ key continuously changes the digit in question. And the value won't change if it is increased or decreased to the Maxim or Minimum value. Pressing the (**ZERO**) key initializes the output set point to the default value (0). **Step 3:** Pressing the (**ON**) key causes the indicator on the LCD to change from "OFF" to "ON". The calibrator sources the preset DC current between the output terminals.

Step 4: To turn off the output, press the (ON) key once again. The" OFF "appears on the LCD and no signals

sourced between the terminals.

7.3.1 Manual Set 25%, 100% 4-20 mA Function

You can set the source value in 4 mA or 16mA increments or decrements within 4-20 mA current.

Step 1: In DC current function, press the (25%100%) key to display "25%SET" on the lower part of the screen,

and press once again to display "100%SET". The default source value will be showed simultaneously.

Step 2: Using each pair of $(\blacktriangle) / (\triangledown)$ output setting keys, set the signal in a step-by-step manner. In 25% set point condition, you can set the signal in 4 mA increments or decrements in the order 4-8-12-16-20 by each press of the key. In 100% set point condition, you can set the signal in 16 mA increments or decrements in the order 4-20 by each press of the key. Pressing the (**ZERO**) key initializes the signal set point to the default value (4mA).

Step 3: Pressing the (**ON**) key causes the indicator on the LCD to change from "**OFF**" to "**ON**". The calibrator sources the preset 4–20 mA current signal between the output terminals.

Step 4: To turn off the output, press the **(ON)** key once again. The' OFF "appears on the LCD and no signals sourced between the terminals.

7.3.2 Auto-stepping and auto-sweeping 4-20mA function

You can set a 4–20 mA range within which to source out current in 4 -20mA increments or decrements in auto –stepping mode or in auto-sweeping mode. It requires 80 seconds to finish a 4-20mA cycle for auto-sweeping mode and 20 seconds for auto-stepping mode.

Step 1: In DC current function, press (Mr) key to display auto-stepping mode signal "r" on the lower part of the screen, and press once again to display auto-sweeping mode signal "M". The default source value will

be showed simultaneously.

Step 2: Pressing the (**ON**) key causes the indicator on the LCD to change from "**OFF**" to "**ON**". The calibrator sources the default 4 mA current signal between the output terminals.

Step 3: Pressing the (**START**) key starts the auto-stepping and auto-sweeping source. The "RUN " mark shall be displayed in the lower part of the LCD.

Step 4: Pressing the (**START**) key once more stops the auto-stepping and auto-sweeping source. The "RUN " mark disappears. The terminals source the value displayed on the screen.

Step 5:Pressing the **(ON)** key stops sourcing and "OFF" mark displayed on the screen. No signals sourced between the terminals.

Tips:

- Press the (**START**) key again to continue the auto-stepping and auto-sweeping mode after stopping them, and "RUN" mark displays on the lower part of the screen.
- Using the (**START**) key to start mA auto-stepping and auto-sweeping mode is only available when the source function is in ON state.

7.3.3 mA% display

In mA source function, the preset value displayed on main districts of the LCD. And mA% displayed on assistance districts of the LCD.

mA %= _____%

Tips:

You can not undertake increment or decrement set for mA%, can set the mA value only.

7.3.4 4-20 mA simulating transmitter source

Connect the calibrator and the loop power as listed in Figure 7, and operate in steps shown in sourcing DC current.

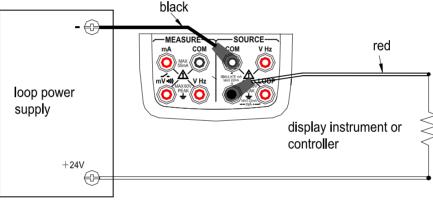


Figure 7 4-20 mA simulating transmitter source

7.4 Sourcing Frequency

The calibrator can source a constant pulse signal responding to the preset frequency and amplitude.

Step 1: Using the (**FREQ**) key, select frequency source function. The LCD shows the default frequency value10 Hz.

Step 2: Using the (RANG) key, select a desired frequency range from 100Hz, 1KHz, 10KHz. The selected

function and the default range source value and unit shall be shown on the LCD.

Step 3: Set the output value digit by digit using each pair of $(\blacktriangle) / (\triangledown)$ output setting keys.

Each pair of $(\blacktriangle) / (\triangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\triangledown)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\triangledown)$ key continuously changes the digit. And the value won't change if it is increased or decreased to the Maxim or Minimum value.

Step 4: Pressing the (**Vpeak**) key once switches to amplitude setting mode. The LCD provides a reading of 1V. **Step 5:** Set the output value digit by digit using each pair of $(\blacktriangle) / (\triangledown)$ output setting keys.

Each pair of $(\blacktriangle) / (\blacktriangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\bigtriangledown)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\bigtriangledown)$ key continuously changes the digit . And the value won't change if it is increased or decreased to the Maxim or Minimum value.

Step 6: To re-enter into the frequency set mode, press the (FREQ) key to set the frequency.

Step 7: Pressing the (**ON**) key causes the <u>SOURCE</u> indicator on the LCD to change from "<u>OFF</u>" to "<u>ON</u>". The calibrator sources constant pulse signals responding to the preset frequency and amplitude between the output terminals.

Step 8: To turn off the output, press the **(ON)** key once again. The **'OFF**' appears on the LCD and no signals sourced between the terminals.

Tips:

- The frequency range could only be changed by pressing (**RANGE**) key in the frequency set mode.
- The frequency value and range could be changed when the frequency source function is both in "ON" or "OFF" state.

7.5 Sourcing Number of Pulses

The calibrator can source a preset number of pulse signal responding to the preset frequency and amplitude. **Step 1:** Using the (**PULSE**) key, select pulse source function. The LCD shows the default value10 Hz. **Step 2:** Using the (**RANGE**) key, select a desired frequency range from 100Hz, 1KHz, 10KHz. The selected function and the default range source value and unit shall be shown on the LCD.

Step 3: Set the output value digit by digit using each pair of $(\blacktriangle) / (\triangledown)$ output setting keys.

Each pair of $(\blacktriangle) / (\blacktriangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\heartsuit)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\heartsuit)$ key continuously changes the digit . And the value won't change if it is increased or decreased to the Maxim or Minimum value.

Step 4: Pressing the (**Vpeak**) key once switches to amplitude setting mode. The LCD provides a reading of 1V. **Step 5:** Set the output value digit by digit using each pair of $(\triangle) / (\nabla)$ output setting keys.

Each pair of $(\blacktriangle) / (\triangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\triangledown)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\triangledown)$ key continuously changes the digit. And the value won't change if it is increased or decreased to the Maxim or Minimum value.

Step 6:Pressing the (CYC) key ,enter into the pulse number set mode, and the LCD shows the default number of 1 CYC in the part.

Step 7: Set the output value digit by digit using each pair of $(\blacktriangle) / (\triangledown)$ output setting keys.

Each pair of $(\blacktriangle) / (\triangledown)$ keys corresponds to each digit of the LCD reading. Each press of the $(\blacktriangle) / (\triangledown)$ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the $(\blacktriangle) / (\triangledown)$ key continuously changes the digit. And the value won't change if it is increased or decreased to the Maxim or Minimum value.

Step 8: To re-enter into the frequency set mode, press the (FREQ) key to set the frequency.

Step 9: Pressing the (**ON**) key causes the <u>SOURCE</u> indicator on the LCD to change from "<u>OFF</u>" to "<u>ON</u>", and the calibrator sources low level between the output terminals.

Step 10: Pressing the **(START)** key the calibrator sources the set number of pulse responding to the preset frequency and amplitude, LCD shows the symbol "RUN".

Step 11: When source is complete, the calibrator automatically turns off the output and ceases operation. The "RUN" symbol disappears from the LCD.

Step 12: To turn off the output, press the (**ON**) key once again. The "**OFF**" appears on the LCD and no signals sourced between the terminals.

Tips:

- The frequency range of the pulse could only be changed by pressing (**RANGE**) key in the frequency set mode.
- In the pulse sourcing process, pressing the (START) key causes to stop the output, and the "RUN" mark

vanishes from the LCD. Press the (START) key once more to restart the sourcing function.

• Restarting the pulse output requires the source function is in "ON "state.

7.6 Zero-off function

In any range of DC voltage, DC current functions, pressing the (**ZERO**) key selects clearing off function, which initializes the preset source value for the convenience of user to reset source value. In frequency, pulse output functions, the (**ZERO**) key is unavailable.

8 Measurement

From the calibrator, you can measure a DC voltage, DC current, frequency, continuity.

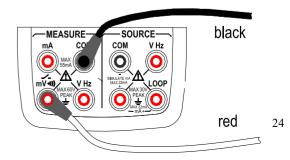
▲Warning

 In an application where the calibrator is used together with the supplied lead cables for measurement, the allowable voltage to ground of the input terminals is 60 Vpk maximum. To avoid electrical shock, do NOT use the calibrator at any voltage exceeding the maximum voltage to ground.

Tips:

- With the (HOLD) key, you can hold the measured value.
- The reading of a measured value is updated differently responding to different measurement function. LCD shows " - - - - "on the upper part when shifting the range. If the input is over ranged, the measured value on the LCD reads as "oL".

8.1 Connecting Cables to Terminals



For DC voltage(mV), continuity measurement (Figure 8)

Step 1: Connect the black lead cable for measurement to the "COM" input terminal and the red lead cable to the "mV" input terminal.

Step 2: Connect the other end of the cable to the measuring terminals of equipment under test while making sure the polarities are correct.

For DC voltage(V), Frequency measurement (Figure 9)

Step 1: Connect the black lead cable for measurement to the "COM" input terminal and the red lead cable to the "VHz" input terminal.

Step 2: Connect the other end of the cable to the measuring terminals of equipment under test while making sure the polarities are correct.

For DC current signal (Figure 10)

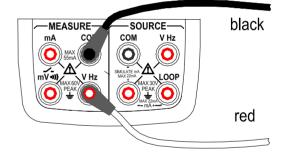
Step 1: Connect the black lead cable for measurement to the

"COM" input terminal and the red lead cable to the "mA" input terminal.

Step 2: Connect the other end of the cable to the measuring terminals of equipment under test while making sure the polarities are correct.

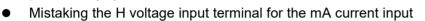
Figure 8 Measuring DC voltage(mV), continuity

Figure 9 Measuring DC voltage(V), frequency



▲Warning

- Before connecting the calibrator to the device under test, cut off the power to the device.
- Do not apply any voltage or current exceeding the allowable voltage (60 Vpk) or current (55 mA). Otherwise, there will be a danger of not only damage to the instrument but also personal injury due to electrical shock.



• terminal, and vice versa, when wiring, is extremely dangerous. NEVER make this mistake.

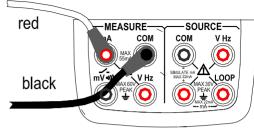


Figure 10 Measuring DC current EVER make this mistake.

• The current input terminals are equipped with a built-in current input protection fuse. Over-current input to the terminals will cause the fuse to blow. If the fuse is blown, replace it with one with the specified ratings. For details on fuse replacement, see" replacing the battery and fuse".

▲Warning

If you make a mistake in wiring or in the operating procedure in this measurement task, there will be a danger of not only damage to the instrument but also personal injury due to electrical shock. Exercise the utmost care when carrying out the measurement task.

8.2 Measuring DC Voltage

Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under test.

Step 2: Using the (V) key, select DC Voltage measurement function.

Step 3: Connect the lead cables for measurement to the measuring terminals of the measuring instrument

under test.

Step 4: Using the (**RANGE**) key, select a desired range from 200mV, 5V, 50V. The selected function and the measured value and unit shall be shown on the LCD.

8.3 Measuring DC Current

Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under test.

Step 2: Using the (mA), select DC Current measurement function.

Step 3: Connect the lead cables for measurement to the measuring terminals of the measuring instrument under test.

%

Step 4: The selected function and the measured value and unit shall be shown in the LCD.

8.3.1 mA % Display

In mA measurement function, the preset value displayed on main districts of the LCD. And mA% value displayed on assistance districts of the LCD. 100(current measured value mA-4mA)

mA %=

16 mA

8.3.2 Using As 24-V Loop Power Supply

This function helps to turn on a 24V loop power supply connected in line with the measured DC current circuit, in which you can use the calibrator as a loop power supply to calibrate a 2-wire converter by undertaking the following steps:

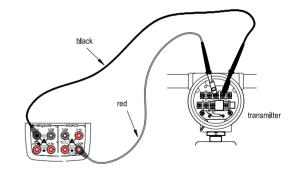


Figure 11 Using 24V loop power circuit

Step 1: When the calibrator is in current measurement function, pressing the (**LOOP**) key causes the LCD shows **LOOP** symbol. And the built-in 24V loop power of the calibrator will be turned on.

Step 2: Connect the calibrator with the loop current terminal of the supply converter as shown in Figure 11. **Note**:

Since the function discussed above requires a significant amount of DC current (25 mA), operation on batteries will reduce the battery life considerably.

8.4 Measuring Frequency

Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under test.

Step 2: Using the (FREQ) key, select frequency measurement function.

Step 3: Connect the lead cables for measurement to the measuring terminals of the measuring instrument under test.

Step 4: Using the measurement (**RANGE**) key, select the suitable range from 500Hz,5KHz,50KHz.The selected function and the measured value and unit shall be shown on the LCD.

8.5 Measuring Continuity

Continuity measurement is used to detect the intactness of the circuit (e.g. a resistance lower than 200). Using the (• \gg) key, select continuity measurement function. LCD displays continuity symbol "• \gg " on the LCD. Connecting the devices as shown in Figure8, the beeper sounds continuously if the loop circuit resistance under measurement is less than 200 Ω , and the LCD shows the "OPEN" or "CLOSE" symbol.

8.6 Measurement-filtering function

Selecting measurement-filtering function stabilizes the measured value displayed on LCD.

In DCV, DCmA function, pressing the (**AVG**) key causes calculation of the average of the samples. LCD shows the "<u>AVG</u>" symbol. Repressing the (**AVG**) key cancels the calculation and the "<u>AVG</u>" symbol disappears.

8.7 Measured Value holding function

Apart from the continuity measurement functions, the reading-hold function can be used to preserve the current measured value on the upper part of LCD, which consequently doesn't refresh the measured value. Pressing the (**HOLD**) key selects reading-hold mode, and LCD displays "<u>HOLD</u>" symbol. To cancel the selection, press the (**HOLD**) key again and the "<u>HOLD</u>" symbol disappears.

9 Pressure

Use calibrator can calibrating pressure, calibrating pressure-transmitter, calibrating pressure switch.

• in an application where the calibrator is used together with the supplied lead cables for measurement, the allowable voltage to ground of the input terminals 60 peak maximum. To avoid electrical shock, do not use the calibrator at any voltage exceeding the maximum voltage to ground.

Tips:

- According to chapat10.4 to set "CMSET: DPM" before using the pressure module.
- With the (HOLD) key, you can hold the measured value.
- Under calibrating pressure transmitter mode:

1) The reading of a measured value is updated differently responding to different measurement function. LCD shows "-------"on the upper part when shifting the range. If the input is over range, the measured value on the LCD reads as "OL".

2) "AVG" and "HOLD" keys the same as measuring mode, please reference.

9.1 Measuring Pressure

Ranges and types of the pressure module have various options. See "Accessories" for more information. Due to the difference in medium and accuracy of different pressure modules, user needs to read the Manual before operating it. Real pressure module can work as a surface pressure module by opening the L input terminal exhausting the air. Follow the steps listed below to connect the tested technical pressure pipe with a proper pressure module.

▲Warning

To avoid a sudden release of the pressure system, do shut off the valve to release the pressure gradually before connecting the pressure module with the pipe.

Caution

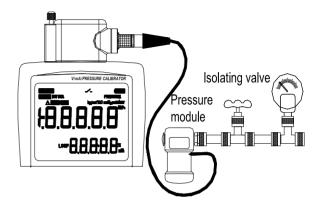
- To avoid any mechanical damage to the pressure module, do not apply any force higher than 13.5 Nm(10 ft.1bs) to the pressure pipe mouths(or the module and the pipe mouth).Do apply the specified force when connecting the pipe or the adapter.
- To avoid any damage to the pressure module due to over pressed, do not apply any pressure higher than the maximum value marked or specified.
- To avoid any corrosive damage, use the pressure module only with specified materials. Refer to the printing on the pressure module or the pressure module instruction sheet for the acceptable material compatibility.
- Step 1: Connect the pressure module and calibrator as shown in Figure 12. The screw of the pressure module

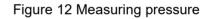
pipe is compatible to the 1/4 inch NPT connector. If you have other requirement, contact the vendor.

Step 2: Using the (**MODE**) key, select the pressure measurement function. The LCD shows "PRESSURE" at right upper part.

Step 3: Pressing the **(ON)** key, the calibrator connects and senses the type of the pressure module and sets the range automatically. If it fails to connect, the LCD shows "NO.OP" in the upper part.

Step 4:Zero off the reading following the pressure module manual. When the reading overtops the 5 percentage of maxim value of the range, the LCD shows "ERR" in the lower part. Pressing the (**ZERO**) key initializes the calibrator to 0,and "△"symbol shows on the left upper part of the LCD. **Tips:**





- For absolute pressure module, the calibrator saves the zero-off value and reuses the value automatically. Therefore, user does not need to zero off the calibration value for each use.
- Pressing the (**UNIT**) key convert pressure unit (kg/cm², cmH₂O,mmHg, PSI,bar,mbar,MPa,Kpa).

9.2 Calibrate Pressure-Voltage Transmitter

Calibrator can measuring voltage signal from transmitter under pressure mode.

Step 1: Connect the pressure module and calibrator as shown in Figure 13.

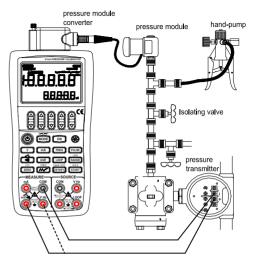
Step 2: Pressing the (ON) key, the calibrator connects and senses the type of the pressure module and sets

the range automatically. If it fails to connect, the LCD shows "NO.OP" in the upper part.

Step 3: Press the (**V**) key to select DC voltage measurement function.

Step 4: Zero off the reading following the pressure module manual. When the reading overtops the 5 percentage of maxim value of the range, the LCD shows "ERR" in the lower part. Pressing the (**ZERO**) key initializes the calibrator to 0,and " \triangle "symbol shows on the left upper part of the LCD.

Step 5: Apply pressure on the pipe with the pressure source until the desired pressure value displayed on the LCD. The LCD shows the present voltage value from the transmitter in the assistance district part.



Step 6: Pressing the (**RANGE**)key to select the voltage range. Figure 13 calibrate pressure-voltage transmitter **Tips:**

• For absolute pressure module, the calibrator saves the zero-off value and reuses the value automatically. Therefore, user does not need to zero off the calibration value for each use.

9.3 Calibrate 2 Wire Pressure Transmitter

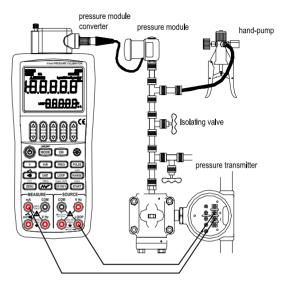
Calibrator can supply power to transmitter, and measuring current signal from transmitter under pressure mode.

Step 1: Connect the pressure module and calibrator as shown in Figure 14.

Step 2: Pressing the **(ON)** key, the calibrator connects and senses the type of the pressure module and sets the range automatically. If it fails to connect, the LCD shows "NO.OP" in the upper part.

Step 3: Press the (**mA**) key to select measurement current function. Then Press the **{LOOP}**key.The LCD shows **"loop"** symbel.

Step 4: Zero off the reading following the pressure module manual. When the reading overtops the 5 percentage of maxim value of the range, the LCD shows "ERR" in the lower part. Pressing the (**ZERO**) key initializes the calibrator



to 0,and " \triangle "symbol shows on the left upper part of the LCD. Figure 14 calibrate 2 wire pressure transmitter **Step 5:** Apply pressure on the pipe with the pressure source until the desired pressure value displayed on the LCD. The LCD shows the present current value from the transmitter in the assistance district part. **Tips:**

Pressing the (**RANGE**) key to convert mA% mode. The mA% value calculate formula same as measure mode, please reference.

9.4 Calibrate Pressure Switch

Calibrator can measuring switch on and off.

Step 1: Connect the pressure module and calibrator as shown in Figure 15.

Step 2: Pressing the **(ON)** key, the calibrator connects and senses the type of the pressure module and sets the range automatically. If it fails to connect, the LCD shows "NO.OP" in the upper part.

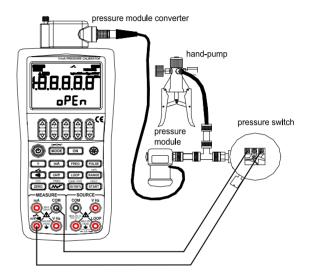


Figure 15 calibrate pressure switch

Step 5: Apply pressure on the pipe with the pressure source until the desired pressure value displayed on the LCD. The LCD shows switch state "CLOSE" or " OPEN" in the assistance district part. **Tips:**

• The beeper sounds for one second if the state of the switch under measurement is changing. While hold the present pressure value displayed.

• Pressing the (HOLD) key to unlock switch state and pressure value displayed.

10 Factory Default

You can reset the factory default of the calibrator.

When turning on the calibrator, pressing the (**ZERO**) key immediately to enter the default set. LCD displays the default function on the main districts part and the default value on the assistance district part.

10.1 Setting Auto-power off time

Step 1: Enter the setting state, LCD displays "AP.OFF" symbol on the upper part, indicating automatic power-off setting mode.

Step 2: Set the time within 0-60 minute range by using the second pair of $(\triangle)/(\bigtriangledown)$ counting from right to left. Each press of the $(\triangle)/(\bigtriangledown)$ key causes 10 -minute increments or 10-minute decrement with constant setting. Constant press of the key causes increments or decrement of the value in sequence. The value won't change when reaching the maximum or minimum value. The time unit is minute.

Step 3: Pressing the (ON) key, LCD displays "SAVE" symbol on the assistance district part for 1s.

Tips:

Zero default value (0) represents no automatic power-off function.

10.2 Setting Backlight time

Step 1: Pressing the (**MODE**) key, LCD displays "BL.OFF" symbol on the upper part, indicating backlight time setting mode.

Step 2: Set the time by using the pair of $(\blacktriangle) / (\triangledown)$. And the unit is second.

Each pair of (▲) / (▼) keys corresponds to each digit of the LCD reading. Each press of the (▲) / (▼)

key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the (\blacktriangle) / (\bigtriangledown) key continuously changes the digit . And the value won't change if it is increased or decreased to the Maxim or Minimum value. The setting range is confined within 0-3600 seconds.

Step 3: Pressing the **(ON)** key, LCD displays "SAVE" symbol on the assistance district part for 1sec. **Tips:**

When the default value is 0, the backlight won't be off automatically if turned on, except that you turn it off manually.

10.3 Setting frequency

Step 1: Pressing the (**MODE**) key ,LCD displays "FRSET" symbol on the upper part, indicating frequency setting mode.

Step 2: Shifting between the 50Hz and 60Hz by using the right pair of $(\blacktriangle) / (\triangledown)$.

Step 3: Pressing the (ON) key, LCD displays "SAVE" symbol on the assistance district part for 1s.

10.4 Setting communication module for PCM(PC computer) or DPM(pressure module)

Step 1: Pressing the (**MODE**) key ,LCD displays "CMSET" symbol on the upper part and "PCM" symbol on the lower part, indicating PC communication default.

Step 2: Shifting between the PCM(PC computer) and DPM(pressure module) by using the right pair of (▲) / (▼).

Step 3: Pressing the (ON) key, LCD displays "SAVE" symbol on the assistance district part for 1s.

10.5 Factory default

Step 1: Pressing the (MODE) key, LCD displays "FACRY" symbol on the upper part, indicating factory default.

Step 2: Pressing the (**ON**) key, LCD displays "SAVE" symbol on the upper part for 1s. All settings are defaulted as below:

AP.OFF: 10min.

BL.OFF: 10sec.

FRSET: 50 Hz.

CMSET: PCM

Tips:

Any change of setting to the above-mentioned function, press the **(ON)** key to save the value. Any press of the **(ON)** key saves the nearest setting value.

11 Adjusting Measurement Functions

Environmental Requirements

Ambient temperature: 23 $\pm 5^{\circ}$ C Relative humidity: 35% to 75% RH Warm-up:

- Before using, warm up the calibrator for the period of time specified.
- Put the meter into the standard environment for 24 hours, and then turn on the power. Change the set into non-automatic power-off state and warm it up for one hour.

Caution:

Power Supply: new alkaline size (AAA) battery type 7 is the best choice for adjustment.

Measurement Adjustment Operation

Please undertake the adjustment following the sequence and points listed in Table 4.

Range	Adjustmer	Remarks	
	0	F	
DCV_200mV	200mV	-	Notice: replace input
DCV_5V	5V	-	terminal
DCV_50V	50V	-	
DCmA_50mA	50mA	-	
FREQ_500Hz	500Hz	-	Plus 3V square wave

Table 4 Adjustment Points of Measurement Functions

* Applying reference input signals from the calibration standard as listed in the above table. **Tips:**

• You can also select only the range in need of readjustment to adjust it separately.

Turn on the meter; press the **(MODE)** key while simultaneously holding down the **(ON)** key into the source adjusting state, and then press the **(MODE)** key into the measurement adjusting state, LCD shows "CAL" symbol on the assistance districts part of the LCD and the reference value and unit on the main districts part of the LCD.

Tips:

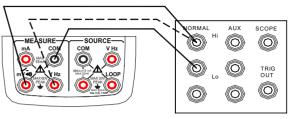
• If the battery level is below 25% full, the adjustment operation can't be operated. And the LCD shows "ERR" in the lower part.

11.1 Adjusting all ranges of the DC Voltage

Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under

test.

Step 2: Using the (V) key, select DC voltage function.
Step 3: Connect the lead cables to the output terminals of the standard source as shown in Figure16.
Step 4:Pressing the (RANGE) key selects the range.
The measured value and unit shall be shown in the upper part of the LCD.



standard source (5520A)

Figure 16 Calibrating DC voltage and frequency

Step 5: Pressing the (**ZERO**) key enters the measurement CAL mode. The LCD shows the present adjusting point "CAL:0" in the lower part and the reference voltage and unit needed for the point in the upper part. **Step 6:** Pressing the (M -) key saves the adjusted value and the LCD shows "SAVE" symbol in the upper part for 2 seconds.

Step 7: Pressing the (**ZERO**) key exits the CAL mode and back to step 4 for next range, until other range adjustment is finished.

11.2 Adjusting Frequency

Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under test.

Step 2: Using the (FREQ) key, select frequency function.

Step 3: Connect the lead cables to the output terminals of the standard source as shown in Figure 16.

Step 4: The measured value and unit shall be shown in the upper part of the LCD.

Step 5: Pressing the (**ZERO**) key enters the measurement CAL mode. The LCD shows the present adjusting point "CAL:0" in the lower part and the reference frequency and unit needed for the point in the upper part. **Step 6:** Pressing the (MF) key saves the adjusted value and the LCD shows "SAVE" symbol in the upper part for 2 seconds.

Step 7: Pressing the (ZERO) key exits the CAL mode. The adjustment is finished.

11.3 Adjusting 50mA DC Current

Step 1: Make sure the lead cables are not connected to the standard source.

Step 2: Using the (mA) key, select DC current function.

Step 3: Connect the lead cables to the output terminals of the standard source as shown in Figure 17.

Step 4: The measured value and unit shall be shown in the upper part of the LCD.

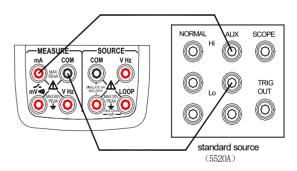
Step 5: Pressing the (ZERO) key enters the 50mA of

DCmA CAL mode. The LCD shows the present adjusting point "CAL:0" in the lower part and the reference current and unit needed for the point in the upper part.

Step 6: Pressing the (Mr⁻) key saves the adjusted value and the LCD shows "SAVE" symbol in the upper part for 2 seconds.

Step 7: Pressing the (**ZERO**) key exits the CAL mode. The adjustment is finished.

Figure 17 Calibrating DC current 50mA



12 Adjusting Source Functions

Environmental Requirements

Ambient temperature: $23 \pm 5^{\circ}$ C Relative humidity: 35% to 75% RH Warm-up:

- Before using, warm up the calibrator for the period of time specified.
- Set the meter into the standard environment for 24 hours, and then turn on the power. Change the set into non-automatic power-off state and warm it up for one hour.

Power Supply: new alkaline size (AAA) battery type 7 is the best choice for adjustment.

Source Adjustment Operation:

Range		Adjustment Poi	Remarks	
	0	A	F	
DCV_1000mV	0	0	1000mV	
DCV_10V	0	-	10V	
DCmA_20mA	0	-	20mA	

Table 5 Adjustment Points of Source Functions

* Adjusting the displayed value same with the reading of the digit meter when the present calibrator is stabilized.

- You can calibrate a desired function and range separately.
- You must calibrate all the calibrating points of the selected range together.

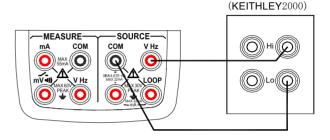
Turn on the meter, press the **(MODE)** key while simultaneously holding down the **(ON)** key into the source adjusting state.

Tips:

If the battery level is below 25% full, the adjustment operation can't be operated. And the LCD shows "ERR" in the lower part.

12.1 Adjusting Voltage Source

Step 1: Using the **(V)** key, select DC voltage function. Connect the lead cables for measurement to the standard digital meter as shown in Figure 18.



Step 2: Pressing the (RANGE) key selects the right range. Figure 18 Adjusting voltage source

Step 3: The LCD shows "CA-0" or "CA-F" symbol on the associate districts part and the calibrator is ready for the zero-point or F-point adjustment of source functions. The LCD shows the highest five digits and its unit in the main districts part and the lowest digit of the calibrated sourced value in the right of the assistance districts part respectively.

Step 4: Read the calibrator output on the calibration standard. Then, using the pair of $(\blacktriangle) / (\triangledown)$ keys, adjust the reading so that it matches the measured CAL adjustment setpoint. In the CAL mode, the right pair of (\blacktriangle)

/ (▼) keys are used to increase or decrease the least-significant digit, (the digit in the right of the assistance districts LCD part).

Step 5: Press the (25/100%) key to save the CAL adjustment reading.

Step 6: Pressing the (START) key shifts to the next setpoint.

Step 7: By repeating steps 3 to 6, you can adjust all the adjustment point assigned to that range. **Step 8:** By repeating steps 2 to 7, you can adjust all ranges of the DC voltage source function. **Note:**

• Make sure the previous adjusting point has been saved before shifting to another one.

12.2 Adjusting Current Source

Step 1: Using (**mA**) key, select DC current function.

Connect the lead cables for measurement to the standard digital meter as shown in Figure 19.

Step 2: The LCD shows "CA-0" or "CA-F" symbol on

the associate districts part and the calibrator is ready

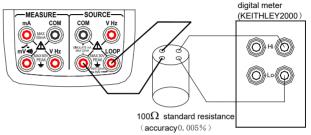


Figure 19 Adjusting current source

for the zero-point or F-point adjustment of source functions. The LCD shows the highest five digits and its unit in the main districts part and the lowest digit of the calibrated sourced value in the right of the assistance districts part respectively.

Step 3: Read the calibrator output on the calibration standard. Then, using the pair of (\blacktriangle) / (\triangledown) keys, adjust the reading so that it matches the measured CAL adjustment setpoint. In the CAL mode, the right pair of (\blacktriangle)

/ (▼) keys are used to increase or decrease the least-significant digit, (the digit in the right of LCD part).

Step 4: Press the (25/100%) key to save the CAL adjustment reading .

Step 5: Pressing the (START) key shifts to the next setpoint.

Step 7: By repeating steps 2 to 5, you can adjust all the adjustment point assigned to that range. **Note:**

Make sure the previous adjusting point has been saved before shifting to another one.

13 Replacing Batteries or fuse:

∆Warning

To avoid possible electric shock, remove the test leads from the calibrator before open the battery door. And make sure the battery door is tightly closed before turning on the calibrator.

Caution

- To avoid possible linkage of the liquid and explosion of the battery, make sure to place the battery with right polarity.
- Do not operate the battery in short-circuit.
- Do not disassemble or heating the battery or throw them into the fire
- When replacing, use only four same specified ones.

Take out the battery if you don't operate the meter for a long time.

Step 1: Remove the test leads and Charger before replacing batteries or fuse, and turn off the meter.

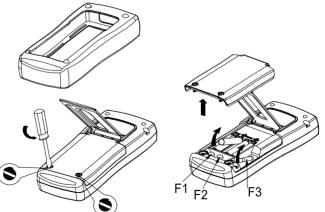


Figure 20 Replacing batteries and fuses

Step 2: Remove the protector as shown in Figure 20.With a standard blade handscrewdriver, turn each battery door screw a quarter counterclockwise to remove the battery door.

Step 3:Replace with four new AAA alkaline batteries under the instructions shown on the battery door. Or replace the blown fuses with same type F1 (50mA/250V), F2 (50mA/250V) or F3 (63mA/250V). **Step 4:**Reinstall and tighten the battery door, put on the protector before using the meter.

14 How to use the charger

▲Warning

- The charger could be used only to specified product.
- Make sure the voltage of the AC power is same with the given voltage of the charger before connecting them.
- Do not shut circuit the output plug of the charger.
- Do not charge non-Ni-Cd, non-Ni-MH battery or wasted battery.

Step 1:Turn off the calibrator.

Step 2: Connect the plug into the charging jack of the terminal.

Step 3:Plug the charger into the AC power.

Note:

In normal charging function, the indicating light of the charger lights on.

When finished, the charging function stops automatically, and the indicating light becomes dark.

Blinking of the indicating light means the charger is not connected or no battery is inside.

Note:

Do not use the calibrator when it undergoes charging, otherwise, the charging will be prolonged.

15 Maintenance

15.1 cleaning the calibrator

▲Warning

To avoid electrical shock or damaging the meter, serve the meter only by the replacement parts specified and never get water inside the case.

Caution

To avoid damaging the plastic lens and case, do not use solvents or abrasive cleansers.

Clean the Calibrator with a soft cloth dampened with water or water and mild soap.

15.2 Calibration or Sending to the Service Center

Calibration, maintenance or repair work unmentioned in this manual should be undertaken by the experienced worker. If the meter operates abnormally, inspect the batteries first and replace them if necessary.

If you suspect that the meter has failed, review this manual to make sure you are operating it correctly. If the meter still fails to operate properly, pack it securely (in its original container if available) and forward it, postage paid, to the nearest Service Center. The company assumes NO responsibility for damage in transit.

The Company guarantees a rapid repair and maintenance and delivers the meter back as soon as possible. Please refer to the Warranty. If the warranty is due, you will be billed for the maintenance and repair work. If the calibrator or the pressure module is not within the Warranty range, you can contact the warranted service center for enquiring about the expenditure. Please refer to the Chapter "Contact

Us" to find a warranted service center.

15.3 Replacement of Parts

All the types of parts are listed in Table 6, see Figure 21 as reference.

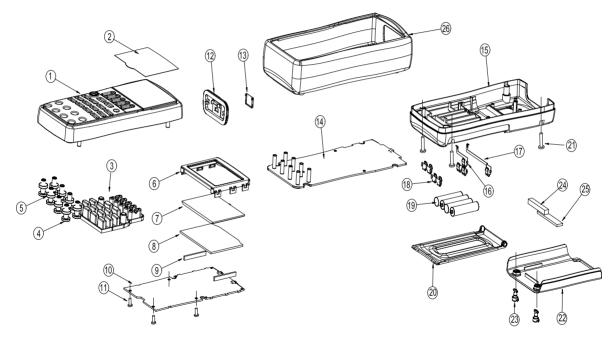


Figure 21. Replacing part

Table 6. Replacing parts

Item	Instruction	Quantity	Item	Instruction	Quantity
1	Top panel	1	15	Bottom Panel	1
2	plastic lens	1	16	Spring A	1
3	Rubber Key	1	17	Spring B	1
4	Terminal Wrapper	8	18	Spring C	3
5	Terminal Gasket	8	19	AAA Alkaline battery	4
6	LCD Frame	1	20	Tilt-stand	1
7	LCD	1	21	Screw M3*16	4
8	Backlight Panel	1	22	Battery Door	1
9	Conductive Rubber	2	23	Plastic Screw	2
	wire				
10	LCD Circuit Panel	1	24	Sponge: length \times width \times height = 40 \times 6 \times 6	1
11	Screw M3*8	4	25	Sponge: length \times width \times height =48 \times 10 \times	1
				2.5	
12	Terminal Cover	1	26	Outer Protector	1
13	Cover Door	1			
14	Main Circuit Panel	1			

16 Options

For more information about the options (see Figure 22) and its price, please contact the representative of the company. For information about relevant pressure module and its type (see Table 8 and Table 9). For information about the new pressure module, which isn't listed in Table 8 and table 9,please contact the representative of the company.

	Table 7 Options								
No.	Name of the Options	Mode							
1	CALCP Pressure module	P070104-10							
	convertor	F070104-10							
2	Test Hoop	H000004-00							
3	CA Charger	P070002-00							
4	CA portable DC power	P070004-00							
	supply	P070004-00							
5	CA communication	P070103-00							
	convert module								

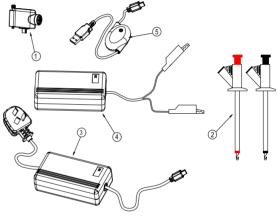


Figure 22 Options

16.1 CALCP Pressure module convertor (P070104–10)

Step 1: According to chapat10.4 to set "CMSET: DPM".

Step 2: Plug the MINI_USB of the CALCP Pressure module convertor into the USB port on the instrument, and fasten the CALCP Pressure module convertor by turn the nut clockwise.

Step 3: connect the jack of the pressure module with the LEMO jack of the CALCP Pressure module convertor.

Step 4: Measure or calibrate pressure according to chapter 9.1-9.4. **Note:**

 Connect the CALCP Pressure module convertor with the instrument before power on the instrument. "ERR.MD" will be displayed on the display of the instrument if the connection failed. There will be no other displays if the connection succeeds.

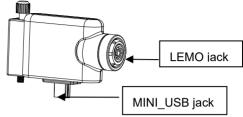


Figure 23 CALCP Pressure module convertor

- Connect the CALCP Pressure module convertor with the instrument after power on the instrument or connect the CALCP Pressure module convertor with the instrument in use newly, the instrument will display "NO_OP"
 at pressure function.
- About the specifications and requires of the CALCP Pressure module convertor refer to the "user manual for calibrator options".
- 16.2 CA Charger (P070002-00)
- Step 1: Power off the instrument.
- Step 2: Connect the CA charger with a power line.

Step 3: Plug the MINI_USB sock of the CA charger into the USB port on the instrument.

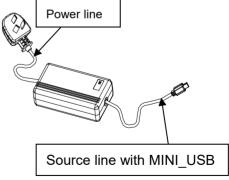


Figure 24 CA charger

Step 4: Connect with the power supply, begin charge.

Note:

- Power off the instrument when charging
- The charge lamp lighted when charging; the charge lamp dark when charge full; the charge lamp flicker when nonloaded.
- About the specifications and requires of the AC charger refer to the "user manual for calibrator options".

16.3 CA portable DC power supply (P070004-00)

Step 1: Connect the 24V DC Power Supply with the instrument according to figure 25.

Step 2: Move the DC Power Supply switch to the "ON" position, the indicator light light and supply power to the instrument.

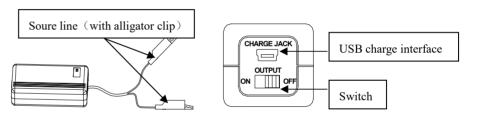


Figure 25 CA portable DC power supply

Note:

- The indicator light lighted indicates the DC Power Supply works normally; the indicator light dark, indicates the DC Power Supply over loading, cut off the load and inspect the load whether short circuit.
- Don't supply power to the instrument when charge the CA portable DC power supply.
- About the specifications and requires of the AC portable DC power supply refer to the "user manual for calibrator options".

- 16.4 CA communication convert module (P070103-00)
- Step 1: According to chapat10.4 to set "CMSET: PCM".
- **Step 2:** Connect the IR_METER sock on the CA communication covert module with the USB port on the instrument.
- Step 3: Connect the PC_IR sock with PC, the indicator light lighted.
- **Step 4:** Use the computer to control the instrument according to the instrument's communication agreement.

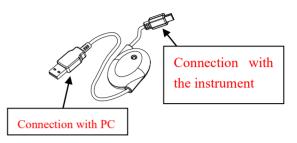


Figure 26 CA Communication Convert Module

Note:

About the specifications and requires of the AC Battery Parcel refer to the "user manual for calibrator options".

17 Specifications and Capacitance of External Pressure Module

The pressure module output can possibly cause overflow the five digits of LCD. Or when choosing an unsuitable unit, the value cannot be read due to smallness. LCD displays OL (overload) if the reading exceeds those range listed in the following table.

Table 8. Technical Index of Pressure Model

Type, range a	Type, range and accuracy of pressure module									
Type of		her (her)			pressure	Overall				
module	Range (kPa)	bar (bar)	psi (psi)	type of sensor	datum	accuracy (%)				

						0~50℃
VPM100KGS	0∼100kPa	0 \sim 1bar	0 \sim 15psi	Isolated, 316 stainless steel	gauge pressure	0.05
VPM200KGS	0 \sim 200kPa	0 \sim 2bar	0 \sim 30psi	lsolated, stainless steel	³¹⁶ gauge pressure	0.05
VPM500KGS	0 \sim 500kPa	0 \sim 5bar	0 \sim 72psi	lsolated, stainless steel	³¹⁶ gauge pressure	0.05
VPM001MGS	0∼1MPa	0~10bar	0 \sim 150psi	lsolated, stainless steel	316 gauge pressure	0.05
VPM002MGS	0∼2MPa	0 \sim 20bar	0 \sim 300psi	lsolated, Stainless steel	316 gauge pressure	0.05
VPM005MGS	0 \sim 5MPa	0 \sim 50bar	0 \sim 725psi	lsolated, Stainless steel	316 gauge pressure	0.05
VPM010MGS	0∼10MPa	0 \sim 100bar	0 \sim 1500psi	Isolated, stainless steel	³¹⁶ sealed gage pressure	0.05

VPM020MGS	0∼20MPa	0 \sim 200bar	0 \sim 3000psi	lsolated, stainless steel		sealed gage pressure	0.05
VPM040MGS	0∼40MPa	0 \sim 400bar	0 \sim 5800psi	lsolated, stainless steel		sealed gage pressure	0.05
VPM060MGS	0∼60MPa	0 \sim 600bar	0∼8700psi	lsolated, stainless steel		sealed gage pressure	0.05
VPM100KAS	0∼100kPa	0 \sim 1bar	0 \sim 15psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM200KAS	0∼200kPa	0 \sim 2bar	0 \sim 30psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM500KAS	0 \sim 500kPa	0 \sim 5bar	0 \sim 72psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM001MAS	0∼1MPa	0 \sim 10bar	0 \sim 150psi	lsolated, stainless steel	316	Absolute	0.05

						pressure	
VPM002MAS	0∼2MPa	0 \sim 20bar	0 \sim 300psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM005MAS	0∼5MPa	0 \sim 50bar	0 \sim 725psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM010MAS	0 \sim 10MPa	0 \sim 100bar	0 \sim 1500psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM020MAS	0 \sim 20MPa	0 \sim 200bar	0 \sim 3000psi	lsolated, stainless steel	316	Absolute pressure	0.05
VPM100KCS	-100∼ 100KPa	-1~1bar	-15 \sim 15psi	Isolated, stainless steel	316	compound pressure	0.05
VPM200KCS	-100∼ 200KPa	-1 \sim 2bar	-15 \sim 30psi	lsolated, stainless steel	316	compound pressure	0.05
VPM500KCS	-100∼ 500KPa	-1~5bar	-15 \sim 72psi	lsolated, stainless steel	316	compound pressure	0.05
VPM001MCS	-0.1~1MPa	-1 \sim 10bar	-15 \sim 150psi	lsolated,	316	compound	0.05

			stainless steel		pressure	
VPM002MCS	-0.1~2MPa	-1~20bar	lsolated, stainless steel	316	compound pressure	0.05

note:

- 1. pressure datum: gauge pressure, absolute pressure and compound pressure
- 2. pressure unit: supporting varieties of pressure unit(take calibrator main frame as reference)
- 3. resolution: 5 digits
- 4. measurement media: varieties of liquid and gas of 316 stainless steel are compatible
- 5. working temperature: 0 to 50 °C
- 6. storage temperature: -10 to 60 $^\circ\!\mathrm{C}$
- 7. sealed grade: IP54
- 8. pressure connector: M20×1.5mm external thread
- 9. module electronic connector: Binder 5-pole male
- 10. communication cable(option): Binder 5-pole female to LEMO 5-pole male.
- 11. comply with electromagnetic standards (EMC) : EN61326-1: 2006
- 12. comply with electromagnetic standards: IEC 61010-1: 2000

13. measurement: about Ø30×130mm

14. weight: about 350g

18 Specifications

General Specifications for measure

These specifications assume:

- A 1-year calibration cycle
- An operating temperature of 18°C to 28°C
- Relative humidity of 35% to 70% (non_condensing)

Accuracy is expressed as ± (percentage of reading + percentage of range).

Function	Reference	Range	Resol	Accuracy	Remark
			ution		
DCV	200mV	-20.00mV~	10µV	0.02+0.02	Input Resistance: 100MΩ
		220.00mV			
	5V	-0.5000V~	0.1mV	0.02+0.01	Input Resistance: 1MΩ
		5.5000V			
	50V	-5.000V~	1mV	0.03+0.01	
		55.000V			

DCmA	50mA	-4.000mA~	1µA	0.02+0.01	Input Resistance: 5Ω	
		55.000mA				
FREQ	500Hz	3Hz~500.00Hz	0.01Hz	±2digit	Input Impedance : 100 k Ω at	
	5KHz	3Hz~	0.1Hz		least;	
		5.0000KHz			Sensitivity: 3Vp-p minimum;	
	50KHz	3 Hz \sim	1Hz	-	Duty Cycle: 50%.	
		50.000KHz				
*CONT.	$\leq 250\Omega$ sound	OPEN/CLOSE			Open voltage: 2.5V	

* In pressure switch module, shows specification of switch.

Other feature:

- Rate: 2 Readings per Second about
- DCV

Normal Mode Rejection Ratio (NMRR) ≥120dB (at 50Hz or 60Hz)

Common Mode Rejection Ratio (CMRR) ≥60dB (at 50Hz or 60Hz)

- Temperature Coefficient: 0.1 times the applicable accuracy specification per degree °C for 5 °C to 18 °C and 28 °C to 50 °C
- Maximum voltage between V Ω Hz terminal and COM terminal: 60 Vpk
- Maximum Input current: 55mA
- Protected with a 63mA/250V fast blow fuse

General Specifications for Source

These specifications assume:

A 1-year calibration cycle

An operating temperature of 18 $^\circ \rm C$ to 28 $^\circ \rm C$ (64.4 $^\circ \rm F$ ~82.4 $^\circ \rm F$)

Relative humidity of 35% to 70% (non_condensing)

Accuracy is expressed as ± (percentage of set value + percentage of range)

Function	Reference	Range	Resoluti	Accuracy	Remark
			on		
DCV	1000mV	-100.000mV~110	10µV	0.02+0.01	Maximum output current: 2mA
		0.000mV			
	10V	-1.0000V~11.000	0.1mV	0.02+0.01	Maximum output current: 5mA
		0V			
DCA	20mA	0.000mA~22.000	1µA	0.02+0.02	External supply for simulate
		mA			mA: 5V–28V
					Maximum load $1K\Omega$ at $20mA$
FREQ	100Hz	1.00Hz~110.00H	0.01Hz		Output voltage: 1~11 V _{p-p}
		Z			(zero base waveform);
	1KHz	0.100kHz~1.100	1Hz	+2 count	Amplitude accuracy: ±(10%
		KHz		±2 count	+0.5V);
	10KHz	1.0KHz~11.0KHz	0.1KHz]	Maximum load: >100 KΩ;
					Duty Cycle: 50%.

PULSE	100Hz	1~100000cycles	1сус		Output voltage: 1~11 V _{p-p}
	1KHz				(zero base waveform);
					Amplitude accuracy: ±(10%
	10KHz				+0.5V);
					Maximum load: >100 KΩ;
					Duty Cycle: 50%.
LOOP	24V			±10%	Maximum current: 25 mA
					Short circuit protected

Other feature:

- Temperature Coefficient: 0.1 times the applicable accuracy specification per degree °C for 5°C to 18°C and 28°C to 50°C.
- Maximum voltage between any output terminal and earth: 30Vpk Maximum output current: Approximately 25mA.

General Specifications for Pressure

Function	Reference	Range	Resolution	Accuracy	Remark
PRESSURE	Determined		Determined	Determined	For more detail, refer the
	by pressure		by pressure	by pressure	pressure module about APM.
	module		module	module	

Other feature:

● Temperature Coefficient: 0.1 times the applicable accuracy specification per degree °C for 5°C to

18℃ and **28**℃ to **50**℃.

- Maximum voltage between any output terminal and earth: 60Vpk Maximum output current: Approximately 55mA.
- Protected with a 63mA/250V fast blow fuse

19 Points for Attention to Use of Operation Instruction

- The present operation instruction is subject to change without notice.
- The content of the operation instruction is regarded as correct. Whenever any user finds its mistakes, omission, etc, he or she is requested to contact the manufacturer.
- The present manufacturer is not liable for any accident and hazard arising from the customer misuse or inadvertent operation.
- The functions described in this operation instruction should not be used as grounds to apply this product to a particular purpose.