



M680 MANUAL

Version: 1.3.4

2025-8

CONTECTS

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1. FUNCTION OVERVIEW

1. **Integrated Online and Offline System:** Featuring a 3.2-inch display for main control, it is designed to work with the EN series controller. When disconnected from a PC, it automatically switches to the main control (intelligent control system).
2. **Built-in 4G Internet Module:** With a IoT card, it supports wireless network access to SEEKWAY Cloud 3 platform, enabling remote monitoring, program updates, device upgrades, etc. (When the IoT card is not used, wired network access can be achieved through a USB-to-Ethernet adapter.)
3. **Single Gigabit Ethernet Output:** Supports up to 600,000 channels (including virtual), controlling up to 154 EN controllers.
4. **Internal Storage:** Built-in 6GB storage space for engineering configuration and H264-encoded avi or mp4 format video.
5. **Update Options:** Supports multiple ways to update configurations, animations, and firmware, such as cloud servers, wired LAN, SD cards, and USB sticks.
6. **Timed Control:** With a synchronization module, it can achieve multi-device wireless synchronization, suitable for large-scale lighting projects.
7. Specialized software of making animation is included, user can make their own effects.

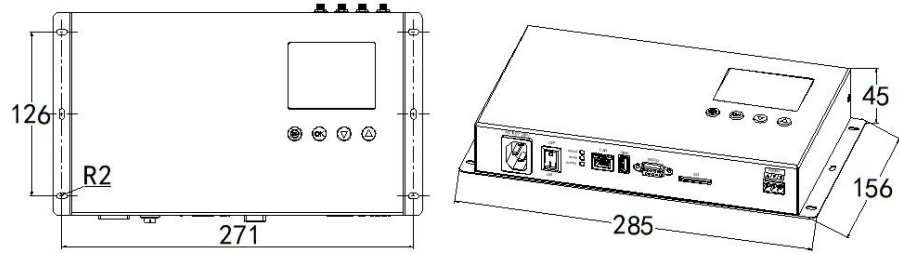
2. TECHNICAL PARAMETERS

2.1. PRODUCT INFORMATION

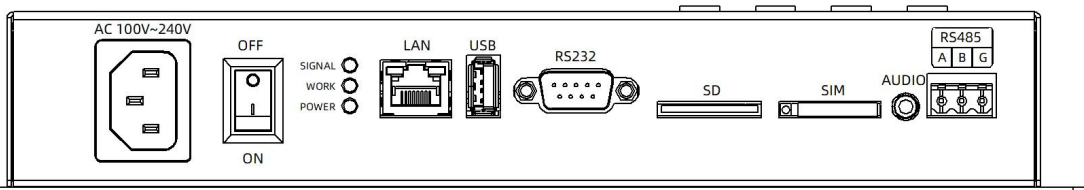
- Cover material: Iron
- Input voltage: AC 100V - 240V
- Cascade signal: [PC - M680, M680- E208] SW Ethernet Protocol
- Loading: 600,000 channels. Refer to the chapter **LOAD QUANTITY**
- Network interface: Standard RJ45 network interface / T568B wiring sequence (Three-speed auto-sensing, Gigabit as 1000Base-T IEEE 802.3ab.)
- Output control: 154pcs controller at most
- Storage space: 6GB Flash
- Working power: <15W
- Working temperature: -15oC ~ 60oC
- Relative humidity: ≤ 50% RH
- Transmission distance: Use UTP—unshielded twisted pair cable, distance between the controllers can be 100m. Optical fiber converter can be used for longer distances.
- IP grade: IP20 (Prevent people from touching the components inside electrical appliance, prevent object which diameter is more than 12.5mm from getting in, no special protection to water or moisture.)
- Working environment:
 1. Please do not install the controller in magnetic, high pressure, high temperature or seriously wet environment.
 2. Please do connect the earth safely in order to reduce risks of fire and damage which cause by short circuit.
 3. Please ensure AC100-240V power supply is used, and same polarity is connected between transformer and controller in order to guarantee the proper supply voltage.

4. No waterproof function in the control system, please pay attention on rainproof and waterproof during installing.

Net weight: 1.32 kg
 Size: L285*W156*H45mm
 (Unit mm)



3. DESCRIPTION OF PORTS AND INDICATORS



| Interface | Function |
|------------------|---|
| AC100V-240V | Power supply interface for 100V-240V. |
| Pilot light | <p>SIGNAL, (Blue) Controller heartbeat light. Blinking indicates no faults in the controller.</p> <p>WORK, (Green) Frame rate light. Blinks in sync with system frame rate, and fast or slow blinking indicates abnormal frame rate.</p> <p>POWER,(Red) Power indicator light.</p> |
| RJ45 port (LAN) | <p>Output connected to EN controller or switch.</p> <p>Top-left light, (Yellow) Network data transmission indicator light, blinks when data is being transmitted.</p> <p>Top-right light, (Green) Data light, blinking indicates data transmission between the M680 and E208 controllers.</p> |
| USB | Connect a USB flash drive (3.0) to update content or upgrade firmware, or connect a USB network card (100 Mbps) to access the cloud control system. |
| RS232 | Connect an external synchronization module to enable synchronization of multiple units. |
| SD | Connect an SD card to update content or upgrade firmware. |
| SIM | Connect a IoT card to access the cloud control system. |
| Terminal (RS485) | Reserved. |

4. TYPICAL APPLICATIONS

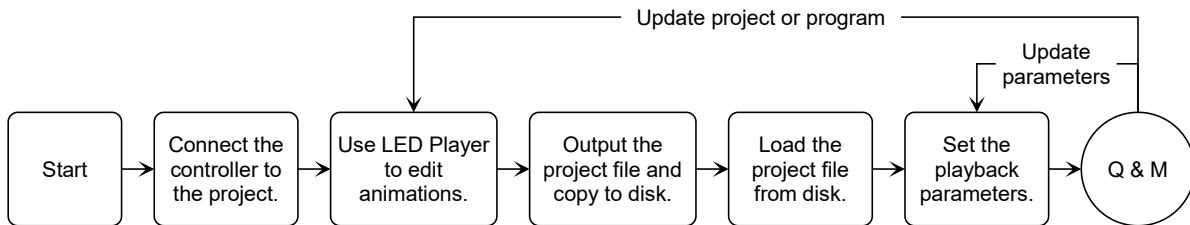
M680 supports different combinations of cloud control, single control, and linked control, enabling five typical lighting system applications: standalone offline, standalone cloud control, multi-unit offline synchronization, multi-unit cloud control synchronization, and online backup.

4.1. STANDALONE OFFLINE

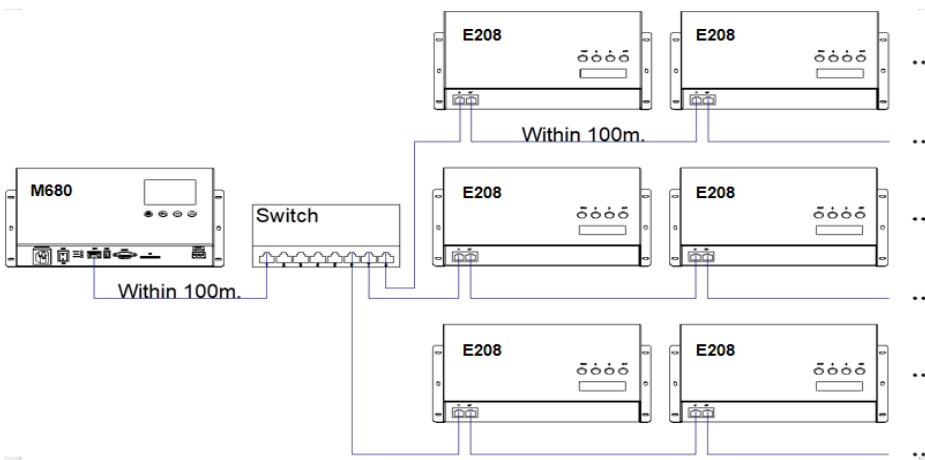
A standalone offline system, where a M680 acts as the master controller connected to multiple EN controllers for control.

Suitable for the projects with a total number of channels (including virtual) not exceeding 600,000 (at 25 fps) and where local operation of M680 controller is convenient.

4.1.1. USAGE PROCESS



4.1.2. CONNECTION DIAGRAM



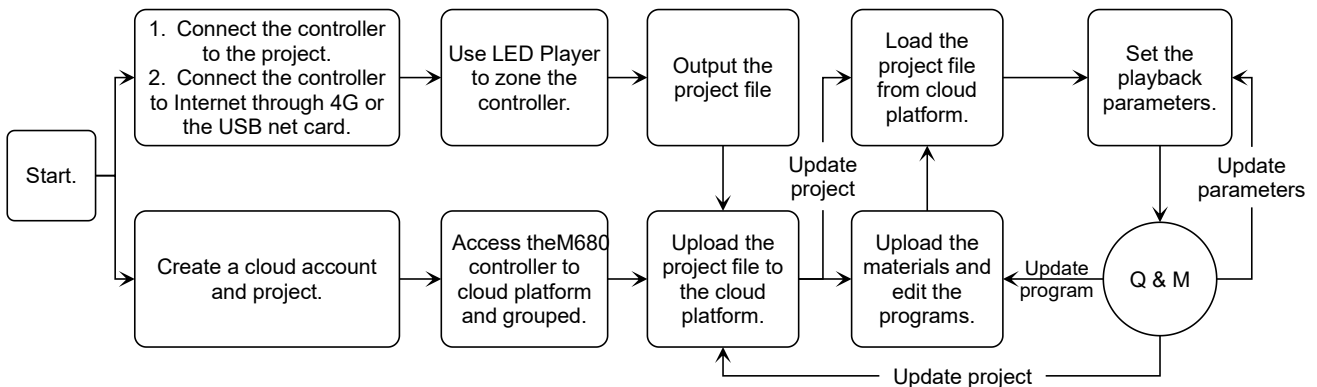
Note: When the number of channels exceeds 450,000, a Gigabit switch can be optionally used to expand the number of loaded pixels, with no more than 60 sub-controllers cascaded per port.

4.2. STANDALONE CLOUD CONTROL

The standalone cloud control system which adds cloud access to the "STANDALONE OFFLINE" enabling remote management and control.

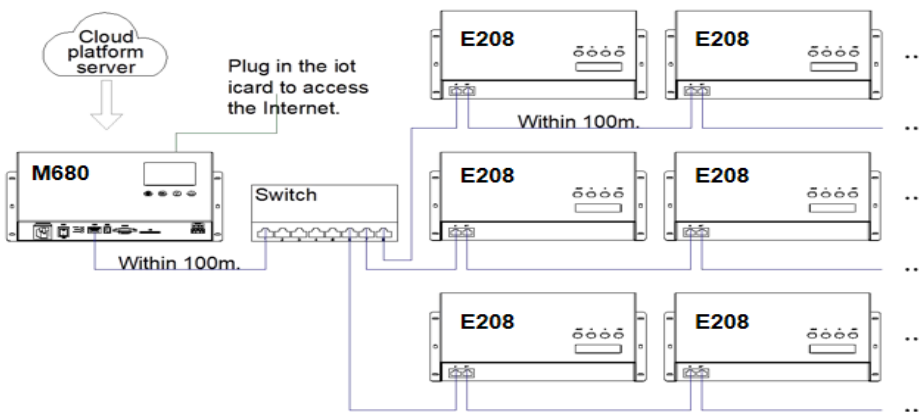
Suitable for the projects with a total number of channels (including virtual) not exceeding 600,000 (at 25 fps) and where local operation of M680controller is convenient.

4.2.1.USAGE PROCESS



Note, the device code corresponds to the MQ controller partition number in LED Player.

4.2.2.CONNECTION DIAGRAM



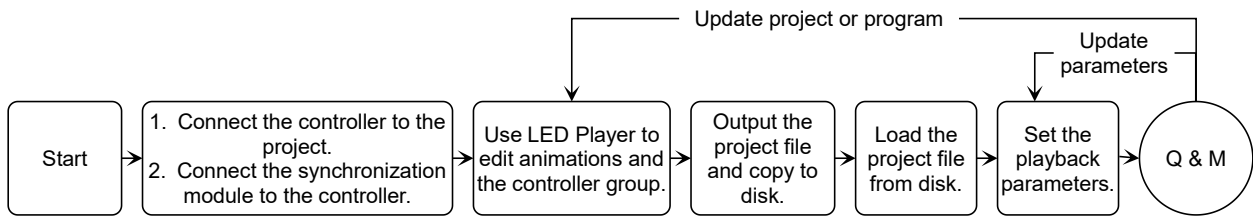
Note: When the number of channels exceeds 450,000, a Gigabit switch can be optionally used to expand the number of loaded pixels, with no more than 60 sub-controllers cascaded per port.

4.3. MULTIPLE DEVICES OFFLINE LINKAGE

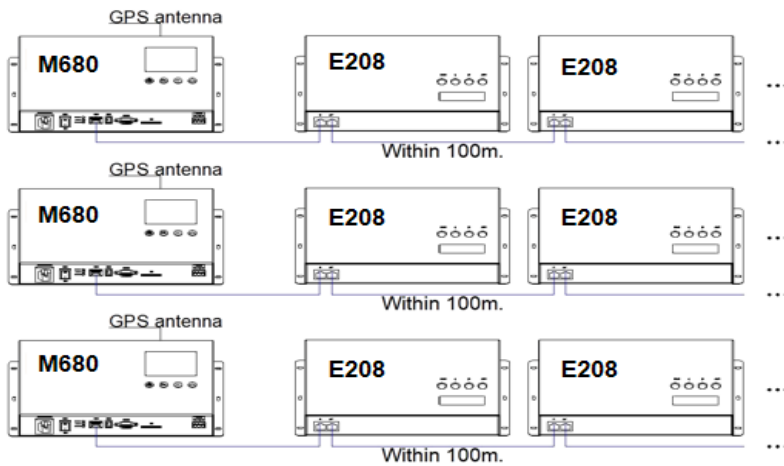
A multi-unit offline synchronization system, where multiple MQ controllers are paired with multiple EN series sub-controllers for linked lighting control. Suitable for the projects with a total number of channels (including virtual) exceeding 600,000 and where local operation of MQ controller is convenient.

Note: Offline linking requires all master controllers to operate in full-cycle or time-control mode.

4.3.1. USAGE PROCESS



4.3.2. CONNECTION DIAGRAM



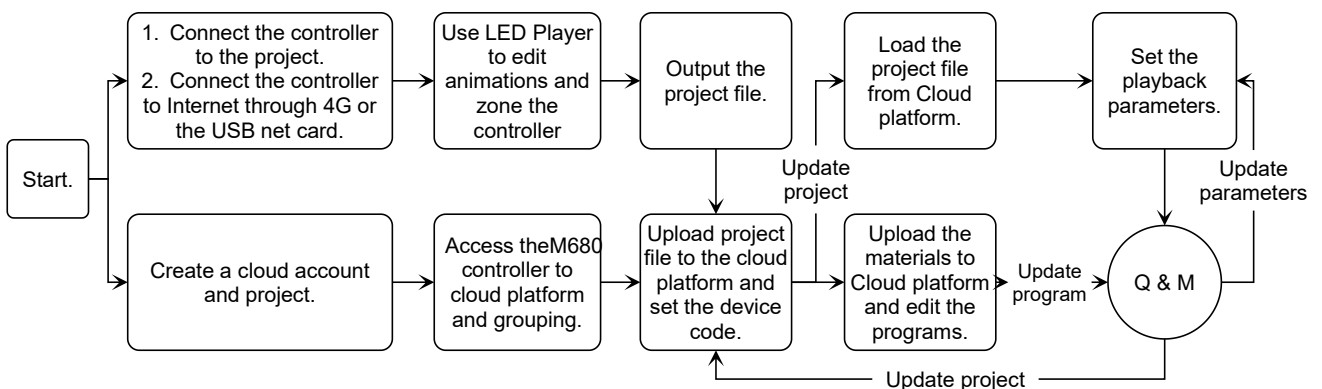
Note: When the number of channels exceeds 450,000, a Gigabit switch can be optionally used to expand the number of loaded pixels, with no more than 60 sub-controllers cascaded per port.

4.4. MULTI-DEVICES LINKAGE CONTROL BY CLOUD PLATFORM

Cloud control synchronous linkage system of multi-devices, that is, on the basis of MULTIPLE DEVICES OFFLINE LINKAGE, the devices are connected to the cloud platform through the network, and the management and control can be carried out in the cloud platform.

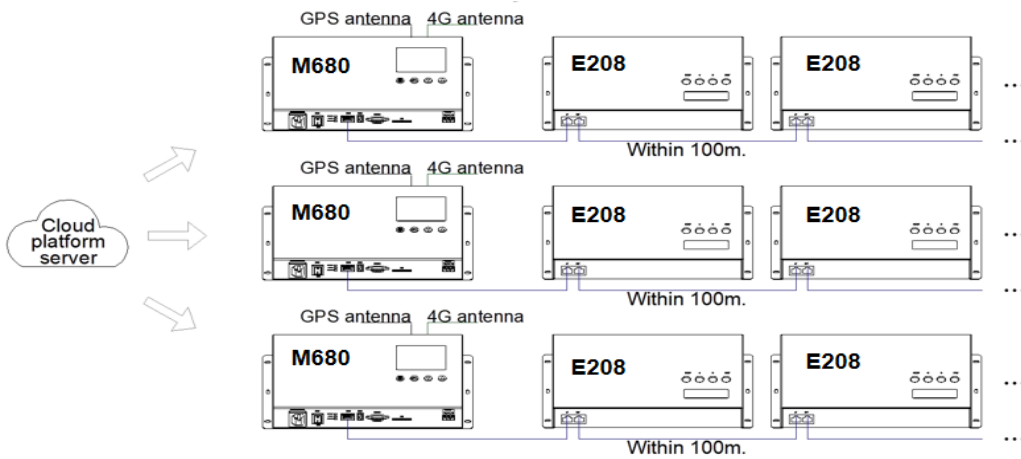
It is suitable for lighting projects with a total number of channels (including virtual) exceeding 600,000, requiring multi-area linkage, and needing remote management and control.

4.4.1. USAGE PROCESS



Note, the device code corresponds to the MQ controller partition number in LED Player.

4.4.2. CONNECTION DIAGRAM

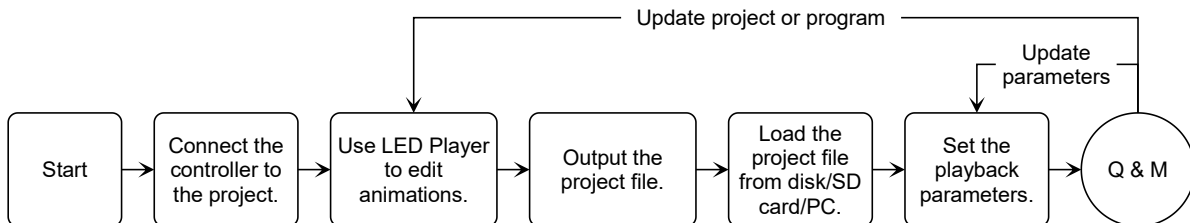


Note: When the number of channels exceeds 450,000, a Gigabit switch can be optionally used to expand the number of loaded pixels, with no more than 60 sub-controllers cascaded per port.

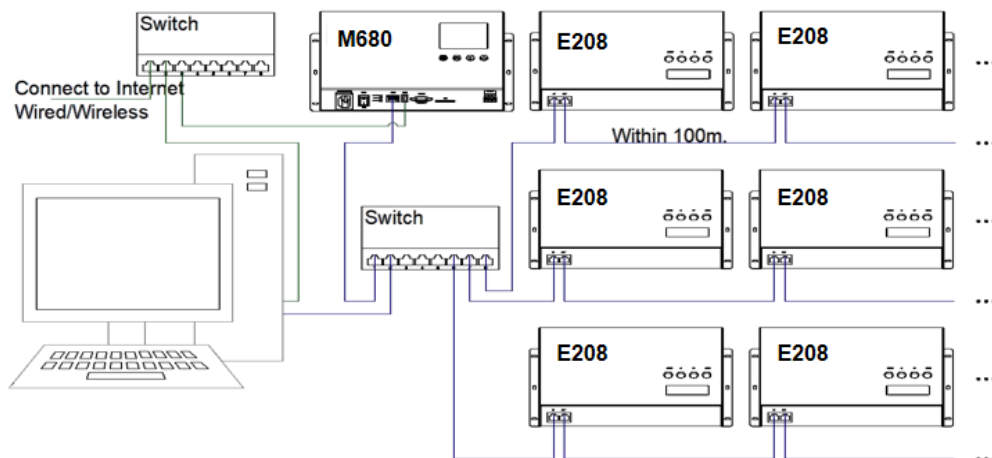
4.5. WORK AS A STANDBY MACHINE

When the control signal from the PC fails, the standby MQ controller takes over as the main control for lighting control. It is suitable for lighting projects with PC as the primary main control device, and the total number of channels (including virtual) does not exceed 600,000 (25fps) and requires backup function.

4.5.1. USAGE PROCESS



4.5.2. CONNECTION DIAGRAM

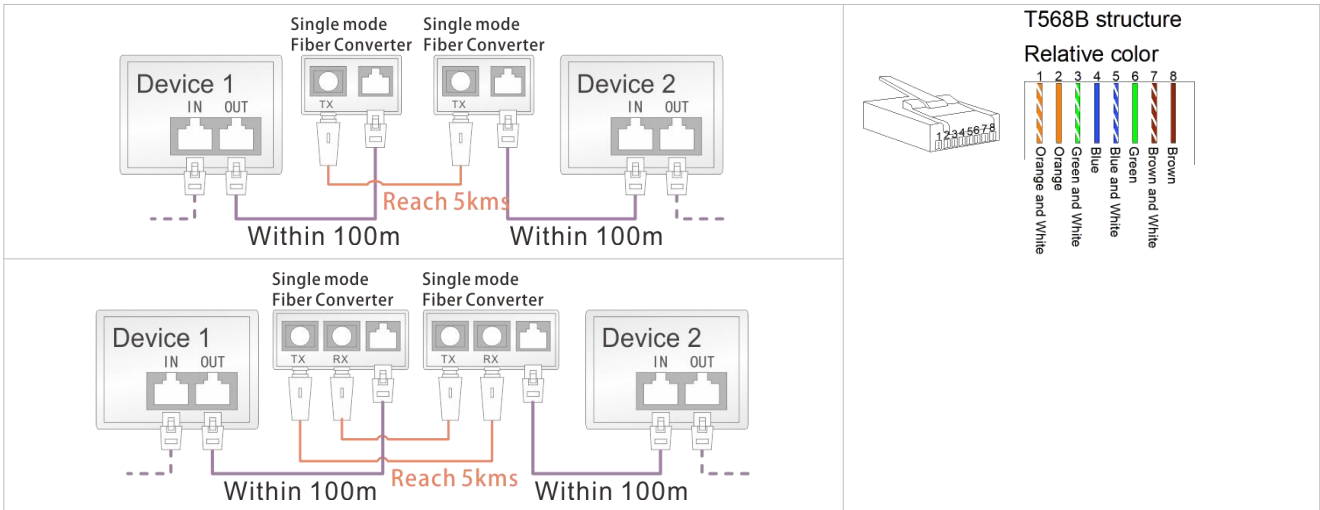


Note: When the number of channels exceeds 450,000, a Gigabit switch can be optionally used to expand the number of loaded pixels, with no more than 60 sub-controllers cascaded per port.

4.6. EXTENSION

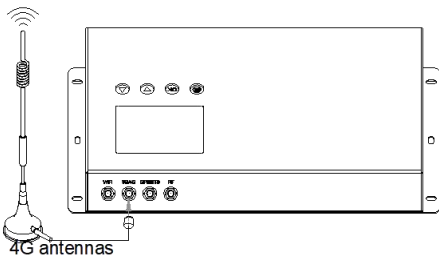
4.6.1. OPTICAL FIBER COMMUNICATION

Must use single mode transceivers. User can use single fiber or double fiber (alternative) according to on-site condition. The double fiber transceiver must be connected with two optical fibers.

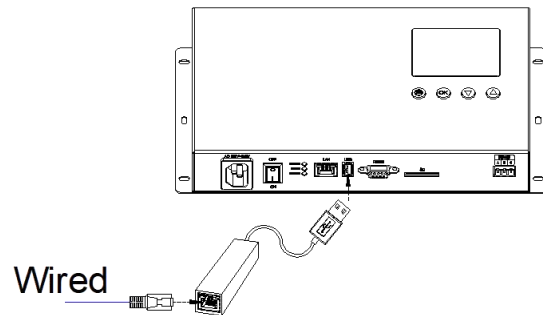


4.6.2. NETWORK CONNECTION

Wireless access network: The controller is equipped with 4G module and 4G iot card. Access to the antenna as shown in the figure, and access to 4G network can be realized by electrification.



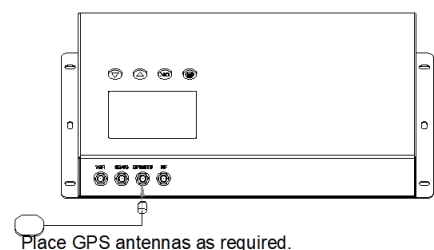
Wired Connectivity: Use a USB-to-Ethernet adapter to connect to a switch/router via an Ethernet cable, and power on to achieve wired connectivity.



4.6.3. SYNCHRONOUS ANTENNA

2m GPS antenna is provided. User can purchase GPS antenna by your own. The longer the antenna is, the more difficult to search satellite. Connect the hardware and install the antenna correctly as required. Antenna specification: GPS marine antenna with standard SMA interface.





- GPS Antenna should be installed in open space, there is no big shades (such as trees, iron towers etc.). GPS Antenna should be more than 2m away from the metal objects.
- Due to the satellite appearing on the equator more than other places, it preferably put the GPS antenna in the south of location for the north hemisphere.
- Please don't put GPS antenna around other transmitting and



receiving equipment . Please keep them 2m away with each other.

5. BASIC OPERATION

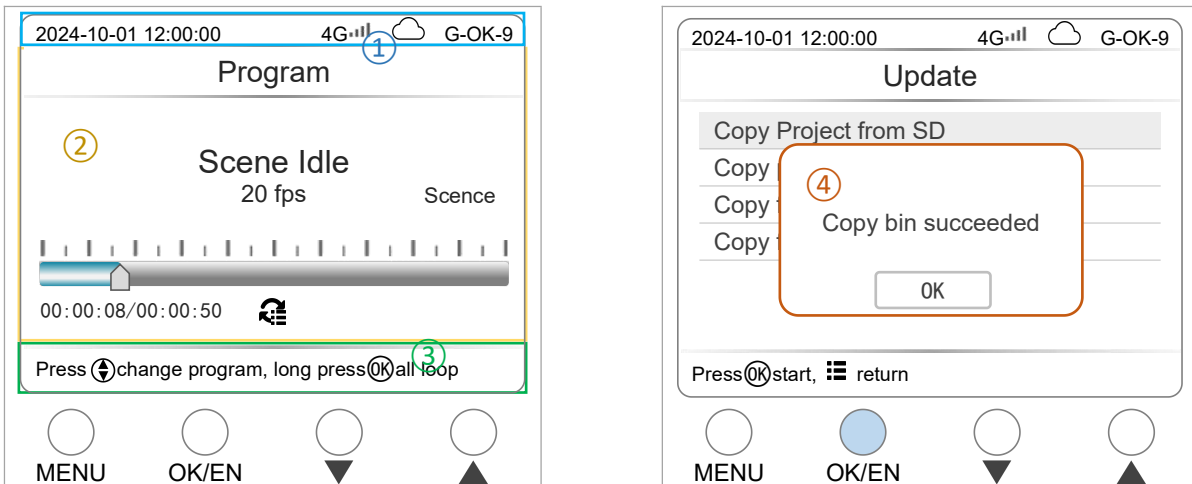
5.1. BUTTON INSTRUCTIONS

| Button | Operation | Description |
|---|-------------|--|
|  | Short press | Switch, exit the setting page, undo an operation. |
|  | Short press | Select and confirm. Flashing indicates selection. |
| | Long press | Functions on some settings, see individual instructions for details. |
|  | Short press | Decrement. Set effect modes, options, parameter values, etc. |
| | Long press | Quickly switch. |
|  | Short press | Increment. Set effect modes, options, parameter values, etc. |
| | Long press | Quickly switch. |

5.2. PAGE OVERVIEW

| Main interface | Sub interface | Description |
|----------------|---------------------|--|
| Power on | Booting | System startup indication. |
| Program | / | Main page to view program information, switch programs, and switch loop modes. |
| Settings | General | Set playback frame rate, playback mode, synchronization mode, media type, output protocol, language. |
| | Project | Project parameters only for viewing. |
| | External Control | External control options, Enable or disable cloud control, view/set cloud control mode. |
| | Brightness/Gamma | Set brightness ratios and Gamma correction values for each channel. |
| | Time | Set system date and time. |
| | About | View device information. |
| Tools | LED Config(Project) | Read the address parameter of the SD card for addressing. |
| | LED Debug(Project) | Debug and verify the installation of luminaires. |
| | Update | Update the playback project or upgrade MQ controller firmware. |
| | Performance | View the system operation status, export logs, restore default settings. |
| | LED Address | Customize address parameters to addressing. |

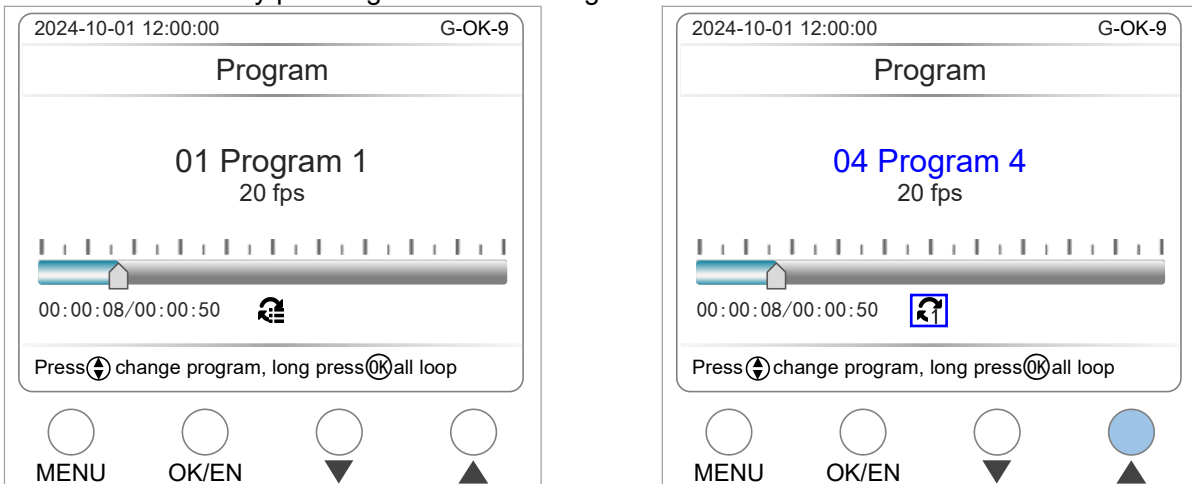
5.3. INTERFACE INTRODUCTION



- ① **State bar.** Display time, network, cloud control state and synchronization information.
If the ☁ icon is steady on, the cloud server is successfully connected and If it is blinking, the cloud server is being connected. If no, the cloud control function is disabled.
When synchronization is not enabled, there is no status indicator. G-OK/NG-** indicates GPS synchronization and status. OK indicates that the data is synchronized, NG indicates that the data cannot be synchronized, and the number indicates the signal strength.
- ② **Main window.** Display the play information.
- ③ **Prompt bar.** Indicates the role of keys in this interface.
- ④ **Pop-up window.** Pop-up for operation Settings, operation prompts, or error messages under certain circumstances.

5.4. PROGRAM

The main page displays the playback information of the controller, and the program and cycle state can be switched by pressing the button during local control.

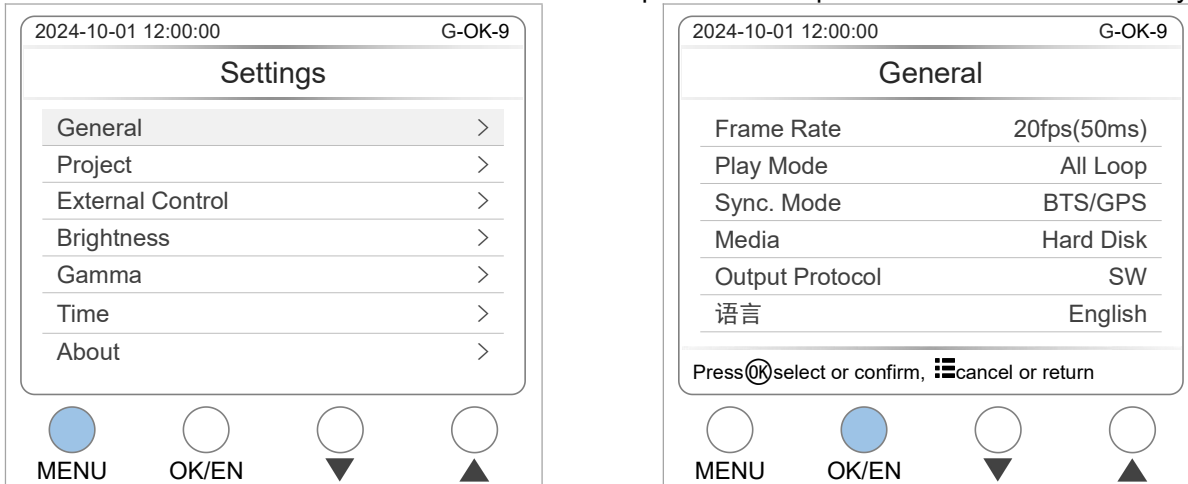


- **Entry,**
 1. Automatically enters after powering on and completing startup.
 2. Automatically enters after no operation for 1 minute on "Settings" pages.
- **Contents,**
Display the program name, playback frame rate, control mode, playback progress, etc.
- **General operations,**
 1. Press ▼ or ▲ to switch program, and it switches from All loop to Single.
 2. Long press OK 2 seconds to switch All loop.

6. SETTINGS

6.1. GENERAL INSTRUCTIONS

We can set some playback parameters in "General". Press MENU to enter the settings page, and press OK to select "General". Press ▼ or ▲ to select options. At last press OK to select and modify.



| Selection | Parameters | Description |
|-----------------|---|--|
| Frame Rate | 25 fps to 5 fps | See to chapter FRAME. |
| Play Mode | Single loop, All loop, Time control, Stop | See to chapter PLAY MODE and chapter TIME CONTROL. |
| Sync. Mode | OFF、BTS/GPS | See to chapter SYNCHRONIZATION SETTINGS. |
| Media | Hard Disk | Only the internal hard disk materials can be played. |
| Output Protocol | SW | Only the SW protocol is supported. |
| 语言 | English, Simplified Chinese | / |

6.1.1.FRAME

The frame rate represents the number of image frames played per second. The smaller the value, the slower the playback speed of the program.

The upper limit of the frame rate is influenced by factors such as the total number of pixels controlled by a MQ controller, the number of channels per output port that an EN controller can support and the type of lighting fixtures.

| Parameters | Speed | | | | | | |
|------------------|-------|----|----|----|----|-----|-----|
| Frame per second | 50 | 30 | 25 | 20 | 15 | 10 | 5 |
| Frame (ms) | 20 | 33 | 40 | 50 | 70 | 100 | 200 |

Select "Frame Rate" under the General settings page. Press OK to enter and press ▼ or ▲ to set value. At last press OK to save.



6.1.2.PLAY MODE

Select "Play Mode" under the General settings page. Press OK to enter and press ▼ or ▲ to set value. At last press OK to save.



| Play mode | Icon | Description |
|--------------|------|--|
| All loop | | Loop all program. |
| Single loop | | Keep playing the current program. |
| Time control | | Enter the scheduled playback state. See to chapter TIME CONTROL for details. |
| Stop | | Stop playing. |

6.1.3. SYNCHRONIZATION SETTINGS

Select "Sync. Mode" under the General settings page. Press OK to enter and press ▼ or ▲ to set value. At last press OK to save.

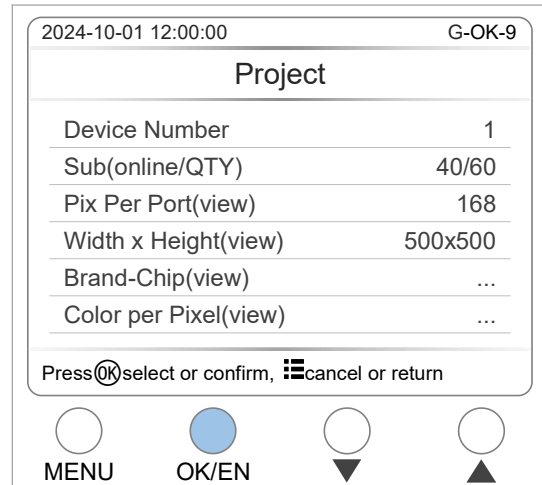


Signal status and strength are shown in the upper right corner of the main interface. If OK is displayed, the connection is normal. NG indicates that the connection is not connected or the connection fails.

6.2. PROJECT INFORMATION

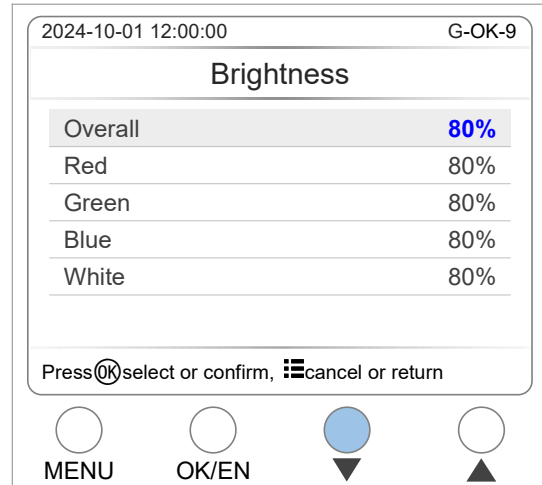
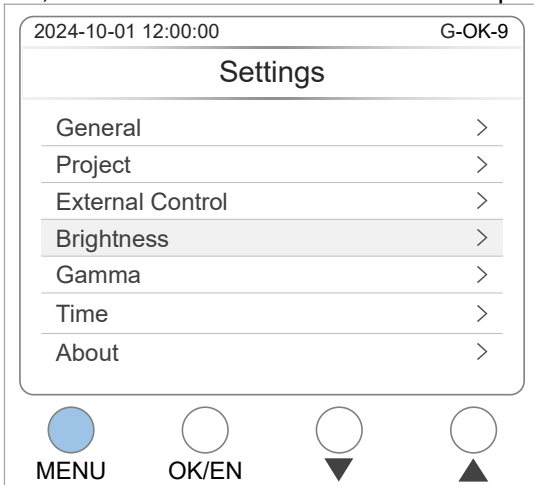
Select "Project" under the Settings page, and press OK to enter.

If there is more than one MQ controller, they need to be marked as zones in "Device Number" under this interface.



6.3. BRIGHTNESS

Select "Brightness" under the Settings page, and press OK to enter the brightness settings page. Press OK, ▼ or ▲ to select and set. At last press OK to save.



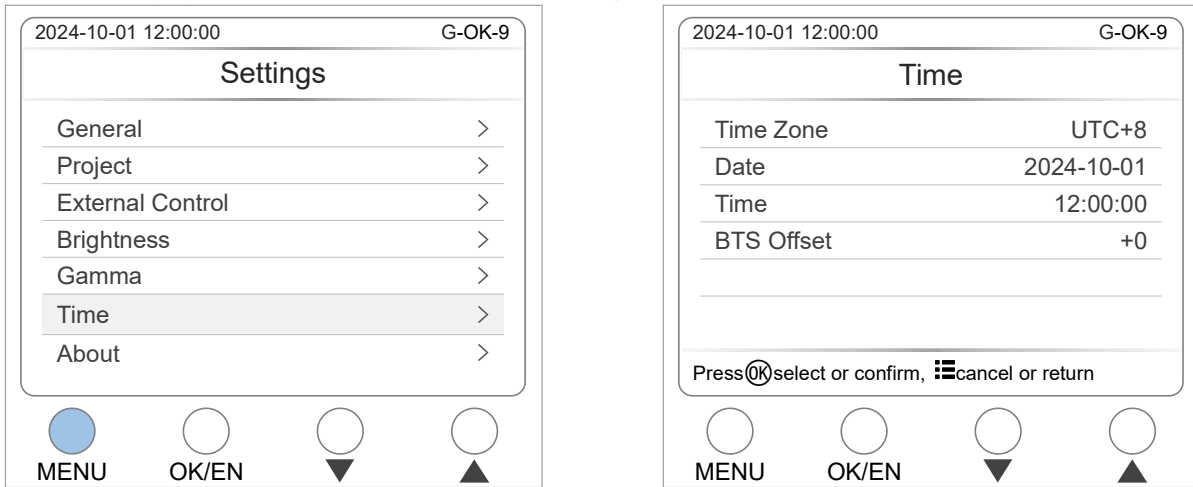
6.4. GAMMA

Select "Gamma" under the Settings page, and press OK to enter the gamma settings page. Press OK, ▼ or ▲ to select and set. At last press OK to save.



6.5. TIME

Select “Time” under the Settings page, and press OK to enter the time settings page. When the synchronization module is connected and the synchronization mode is enabled, the date and time are automatically synchronized without manual setting.



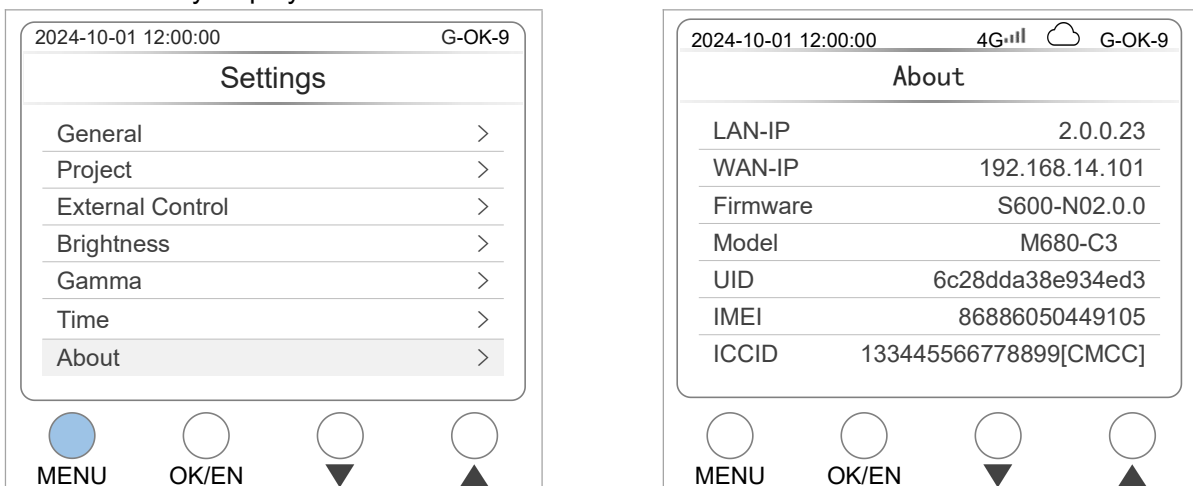
Press ▼ or ▲ to select the selection, and press OK to enter the configurable state.

| Selection | Parameters |
|------------|---|
| Time Zone | Set the time zone. |
| Date | Set the date. |
| Time | Set the time. |
| BTS Offset | The reserved function is applicable and only to the BTS synchronization module. |

6.6. EQUIPMENT INFO.

Select “About” under the settings page and press OK to view the controller’s information.

ICCID code only display in the 4G iot card network.



7. UTILITIES

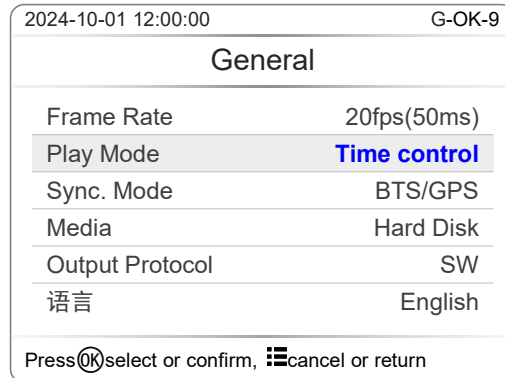
7.1. TIME CONTROL


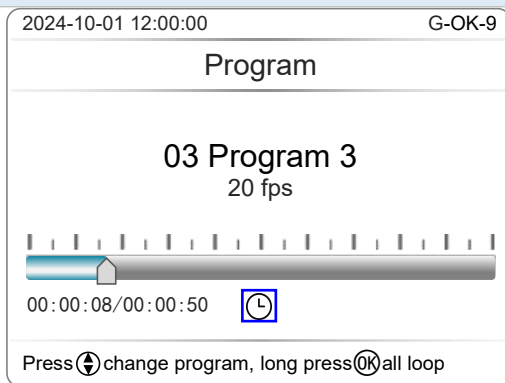

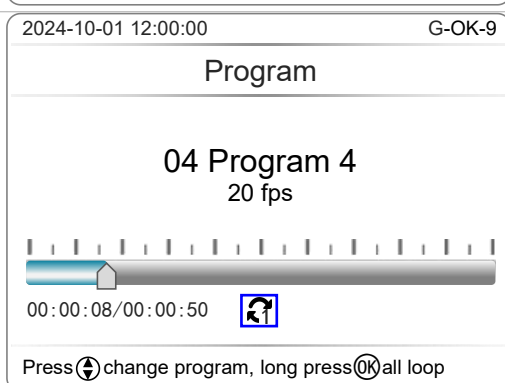

7.1.1. ENABLE THE TIME CONTROL

It has time control function. After edit a time list and enabling time control, the specified program can be triggered in a specified time.

Maximum time control lists of player can be 100, and maximum 10 programs can be set in each list.

Select "Play Mode" under the general page and press OK to enter. Press ▼ or ▲ to switch into time control. At last press OK to save.




| Mode | Description | Shows |
|--------------|---|--|
| Time Control | It shows icon  under the program area. The light is black while waiting. The controller will switch to corresponding program mode when it reaches the time set. (The buttons except MENU are disabled.) |  <p>2024-10-01 12:00:00 G-OK-9</p> <p>Program</p> <p>03 Program 3 20 fps</p> <p>00:00:08/00:00:50 </p> <p>Press ↺ change program, long press OK all loop</p> |
| Normal | Enter the General page and set any loop play to exit the time control. |  <p>2024-10-01 12:00:00 G-OK-9</p> <p>Program</p> <p>04 Program 4 20 fps</p> <p>00:00:08/00:00:50 </p> <p>Press ↺ change program, long press OK all loop</p> |




7.1.2. SET TIME LIST BY LED PLAYER


Open LED Player to set up. A maximum of 3 time commands can be set per program.

Operation,

Click the icon  under Program Property to pop up the setting window. Set the date and time to play the program and click Save.

Enable time control commands for individual programs.

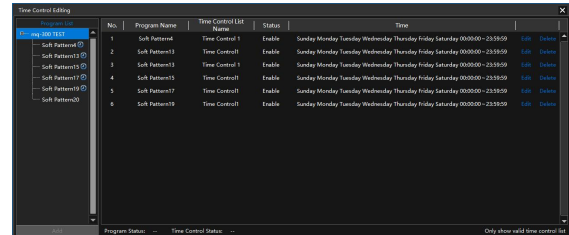
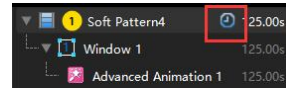
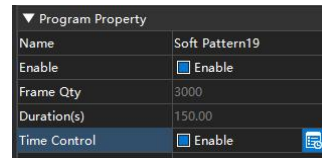
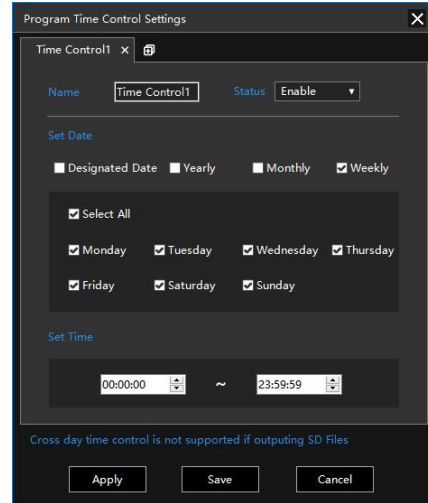
It is need to slick the icon  to  under the program property. And a clock icon  appears on the right side of the program.

Click the icon  to open the "Time Control Settings" window twice.

Time control list,

Click Time Control Editing under Settings to view all Programs' commands.



Note: Program ranking determines the ranking of the time control list, that is, the priority of the actual effect of the time control, the higher the ranking, the higher the priority.



After the program setup time command is complete, the project file must be re-output and copied to the controller. (The total number of time controllers cannot exceed 96.)

7.2. SYNCHRONOUS SETTING _ TIME ZONE SETTING

When the controller obtains the Universal Coordinated Time (UTC) of the GPS satellite, the time zone where the controller is located can be set, and the local time can be displayed intuitively.

Select "Time Zone" under the time page and press OK to enter. Press  or  to switch. At last press OK to save.

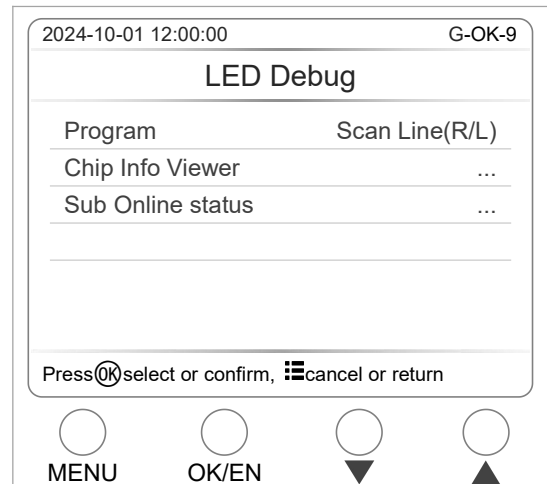
It only valid if the controller correctly obtains the GPS signal.



7.3. DEBUG

Press MENU twice to enter the "Tools" option, select "LED Debug" and then press OK to enter the debugging interface. We can verify whether the program matches the installation of the luminaire.

| Parameters | Description |
|-------------------|--|
| Program | Set the debug program e.g. Scan Line (R/L), Scan Line (U/D), Color Change. |
| Chip Info. Viewer | Select to view the configuration information of each EN controller. |
| Sub Online status | Select to view the online state of each EN controller. |



8. ADDRESSING

8.1. CHIP SUPPORTED

| Chip | Addressing | Custom Channel | Set parameters | | | |
|-----------|------------|----------------|-----------------|------------------|---------|---------|
| | | | No signal State | Power-on Setting | Current | Forward |
| UCS512A | ✓ | × | × | × | × | × |
| UCS512B3 | ✓ | × | × | × | × | × |
| UCS512B | × | × | × | × | × | × |
| UCS512C0 | ✓ | × | × | × | × | × |
| UCS512C4 | ✓ | × | × | × | × | × |
| UCS512D | ✓ | × | × | × | × | × |
| UCS512CN | ✓ | × | × | × | × | × |
| UCS512E0 | × | × | × | × | × | × |
| UCS512EH | × | × | × | × | × | × |
| DMX512AP | ✓ | × | × | × | × | × |
| SM16512 | ✓ | × | × | × | × | × |
| SM16511 | ✓ | × | × | × | × | × |
| SM16520 | ✓ | × | × | × | × | × |
| SM16500 | ✓ | × | × | × | × | × |
| SM17500 | ✓ | × | × | × | × | × |
| SM17512 | ✓ | × | × | × | × | × |
| SM18522PH | ✓ | × | × | × | × | × |
| SM17522 | ✓ | × | × | × | × | × |
| SW-D | ✓ | × | × | × | × | × |
| SW-U | ✓ | × | × | × | × | × |
| Hi512A0 | ✓ | × | × | × | × | × |
| Hi512A4 | ✓ | × | × | × | × | × |
| Hi512D | ✓ | × | × | × | × | × |
| Hi512A6 | ✓ | × | × | × | × | × |

| Chip | Addressing | Custom Channel | Set parameters | | | |
|----------|------------|----------------|-----------------|------------------|---------|---------|
| | | | No signal State | Power-on Setting | Current | Forward |
| TM512AB3 | ✓ | × | × | × | × | × |
| TM512AL1 | ✓ | × | × | × | × | × |
| TM512ACx | ✓ | × | × | × | × | × |
| TM512AD | ✓ | × | × | × | × | × |
| QED512P | ✓ | × | × | × | × | × |
| GS8512 | ✓ | × | × | × | × | × |
| GS8513 | ✓ | × | × | × | × | × |
| GS8515 | ✓ | × | × | × | × | × |
| GS8511 | ✓ | × | × | × | × | × |

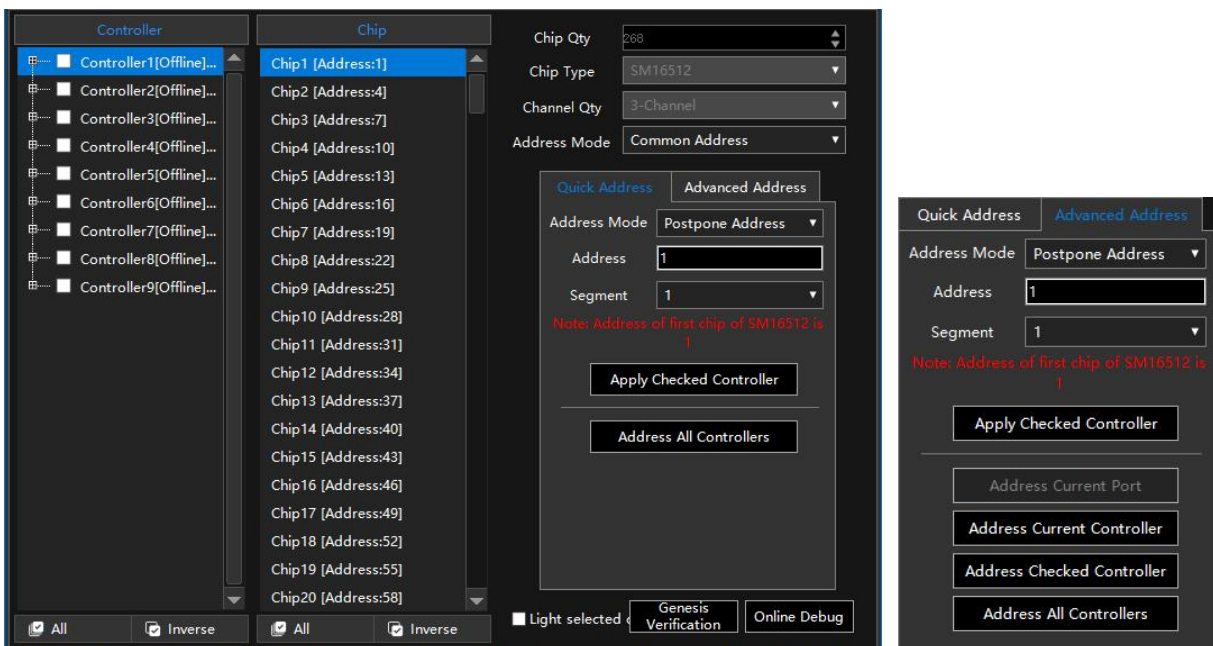
8.2. SUCCESSFULLY ADDRESSED AND SET PARAMETERS

| Chip | Lighting color after power on | Addressed | | Byte + No signal + No signal | | Current parameter | | Self-Channel Setting | |
|-----------|-------------------------------|--------------------|-------------------|------------------------------|-------------------|-------------------|-------------|----------------------|-------------|
| | | First chip | Other chips | First chips | Other chips | First chips | Other chips | First chips | Other chips |
| UCS512A | White | Blue | Blue | / | / | / | / | / | / |
| UCS512A1 | White | Blue | Blue | / | / | / | / | / | / |
| UCS512A2 | White | Blue | Blue | / | / | / | / | / | / |
| UCS512B3 | White | Blue | Blue | / | / | / | / | / | / |
| UCS512C | Custom | White | White | / | / | / | / | / | / |
| UCS512C0 | / | White | White | / | / | / | / | / | / |
| UCS512C3 | Custom | White | White | Red | Red | / | / | / | / |
| UCS512C4 | Custom | White | White | Red | Red | / | / | / | / |
| UCS512CN | Custom | Yellow | White | Yellow | Power on | / | / | / | / |
| UCS512D | Custom | Yellow | White | Yellow | Power on | Yellow | Red | / | / |
| UCS512E0 | Custom | Yellow | White | Yellow | Power on | / | / | Yellow | Green |
| UCS512EH | Custom | Yellow | White | Yellow | Power on | Yellow | Red | Yellow | Green |
| UCS512G4 | Custom | Yellow | White | White (Or custom) | White (Or custom) | White | White | / | / |
| UCS512G6 | Custom | Yellow (Or custom) | White (Or custom) | White (Or custom) | White (Or custom) | White | White | / | / |
| DMX512AP | / | White | White | / | / | / | / | / | / |
| SM16512 | / | Green | Green | / | / | / | / | / | / |
| SM16511 | / | Green | Green | / | / | / | / | / | / |
| SM16520 | / | Green | Green | / | / | / | / | / | / |
| SM16500 | Custom | Red | Green | Red | Power on | / | / | / | / |
| SM17500 | Custom | Red | Green | Red | Power on | Red | Yellow | Red | 紫 |
| SM17512 | Custom | Red | Green | Blue | Blue | / | / | / | / |
| SM17522 | / | Red | Green | Red | Blue | Red | Yellow | / | / |
| SM18522 | / | Red | Green | Red | Blue | Red | Yellow | / | / |
| SM18522PH | / | Red | Green | Red | Blue | Red | Yellow | / | / |
| SW-D | / | Yellow | Green | / | / | / | / | / | / |
| Hi512A4 | Custom | Red | Green | Red | Green | / | / | / | / |
| Hi512A6 | Custom | Red | Green | Red | Green | / | / | / | / |
| Hi512A0 | / | White | White | White | White | / | / | / | / |

| Chip | Lighting color after power on | Addressed | | Byte + No signal + No signal | | Current parameter | | Self-Channel Setting | |
|----------|-------------------------------|------------|-------------|------------------------------|-------------|-------------------|-------------|----------------------|-------------|
| | | First chip | Other chips | First chips | Other chips | First chips | Other chips | First chips | Other chips |
| Hi512D | / | Red | Green | Green | Green | Green | Green | / | / |
| Hi512E | / | Red | Green | Green | Green | Green | Green | / | / |
| TM512AB3 | White | Blue | Blue | / | / | / | / | / | / |
| TM512AL1 | White | Blue | Blue | / | / | / | / | / | / |
| TM512AC0 | / | White | White | / | / | / | / | / | / |
| TM512AC2 | Custom | White | White | / | / | / | / | / | / |
| TM512AC3 | Blue | White | White | / | / | / | / | / | / |
| TM512AC4 | Blue | White | White | / | / | / | / | / | / |
| TM512AD | Blue | Yellow | White | Yellow | Power on | Yellow | Red | / | / |
| GS8511 | / | Red | Cyan | / | / | / | / | / | / |
| GS8512 | Custom | Red | Cyan | / | / | / | / | / | / |
| GS8513 | Red+Cyan | Red | Cyan | / | / | / | / | / | / |
| GS8515 | Red+Cyan | Red | Cyan | / | / | / | / | / | / |

8.3. ADDRESS OPERATION IN LED PLAYER

Correct access to controllers and open LED Player. Click the “Address” of “Debug”, and pop the window. The MQ controller no need to enter the addressing Byte state.



Controllers

| | |
|---------------|--|
| Controller | It shows the number of controllers in the project automatically. [Online] is that the controllers connecting properly. [Offline] is that the controllers cannot address the luminaire. If the chip is not DMX series, the addressing interface becomes unavailable. It can be modified in SETTINGS. |
| The gray chip | The chip will not be able to set, if its address is outside the actual routing address of the project. |
| Chip | It shows the number/address of chip. |

| | |
|--------------|--|
| Online Debug | Click to jump into Online Debugging interface. |
|--------------|--|

Parameter

| | |
|----------------|---|
| Chip Qty | It will be the number of driving pixels set in LED Player “Settings” while first be used. |
| Chip Type | It will be the chip type set in LED Player “Settings” while first be used. |
| Channel Qty | Number of chip channels. |
| Address Option | Quick Address and Advanced Address. |
| Address Mode | None, Address extension, Use the same address. None: It only saves the address of selected chip. And the others will not be changed. Address Extension: It only saves the address of the selected chip. And the others will be extended. Use The Same Address: It saves the same address of all chips. |
| Address | set the address of selected chip, and click Save. |
| Segment | Set the pixel of selected chip, and click Save. |

Address option

| | |
|------------------|--|
| Quick Address | Click and address the all chips. |
| Advanced Address | Apply Checked Controller: Click and save the chip date of all checked controllers. Address Current Port: Click and address the chips of selected port. Address Current Controller: Click and address the chips of selected controller. Address Checked Controller: Click and address the chips of all checked controllers. Address All Controllers: Click and address all chips. |
| Light-up | Click it and light up the selected chip. Please make sure the address of chips in LED Player are same with the luminaires’. |
| Address | LED Player shows the progress bar in the lower right corner. It shows “Addressing completed!” when the EN controller receives the addressing data. It is not the luminaires addressing correct. The addressing successful is according to the light color. |

8.4. ADDRESS OPERATION ON MQ

8.4.1. READ CONFIGURATION FILE TO ADDRESS

The address configuration file is derived from LED Player, which needs to be used to set chip and increment values before operate on MQ controller.

Press MENU twice to enter “Tools” page, and select “LED Config”. In the “LED Config” page, long press OK to send the address parameters to the LED chips.

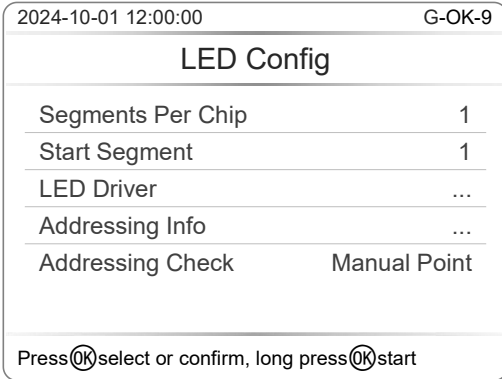
| | | |
|---|--------------|--------|
| 2024-10-01 12:00:00 | | G-OK-9 |
| LED Config | | |
| Segments Per Chip | 1 | |
| Start Segment | 1 | |
| LED Driver | ... | |
| Addressing Info | ... | |
| Addressing Check | Manual Point | |
| Press OK select or confirm, long press OK start | | |

| Parameters | Description |
|-------------------|--|
| Segments Per Chip | A chip drivers pixels. |
| Start Segment | The address starting value of the first luminaire. |
| LED Driver | View the EN controllers driver chip type. |
| Addressing Info. | View the address start value and increment for each EN controller. |
| Addressing Check | Effect option: Manual Point, Manual Stack, Auto Point, Auto Stack. |

8.4.2. CUSTOMIZE CHIP PARAMETER TO ADDRESS

In the case of separation from cloud control, the chip parameter can be set independently to address the luminaires.

Press MENU twice to enter "Tools" page, and select "LED Address". In the "LED Address" page, we can set the address parameters. After settings, long press OK to send the address parameters to the LED chips.



| Parameters | Description |
|----------------------|--|
| Brand | Set the brand of DMX chip. |
| Chip | Set the Dmx chip type. |
| Channels per Segment | Set the channels of a pixel. |
| Segments per Chip | Set the channels of a DMX chip. |
| Start Segment | Set the address starting value of the first chip. |
| Addressing Check | Effect option: Manual Point, Manual Stack, Auto Point, Auto Stack. |

9. UPDATE

9.1. UPDATE PROJECT PARAMETERS & ANIMATIONS

9.1.1. UPDATE PARAMATERS & ANIMATIONS VIA SD CARD / U DISK

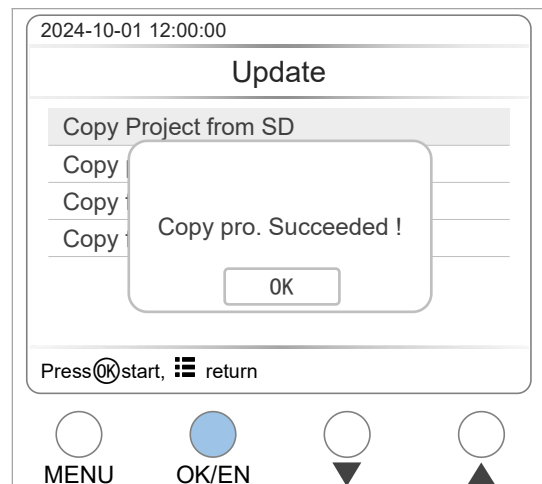
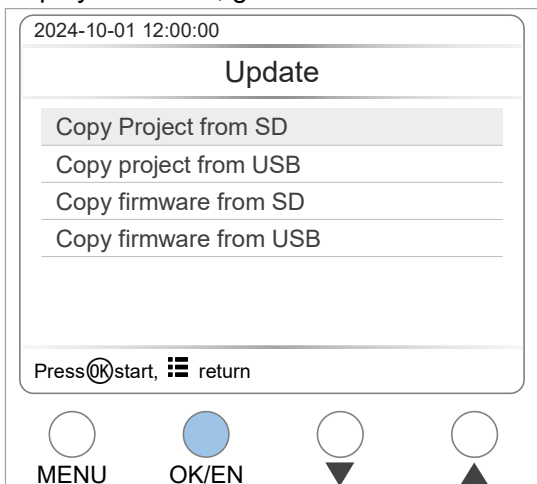
The MQ controller has built-in 6G storage space, which can be used to store project files.

Insert the SD card or U-disk that has already copied the project file. (The copying method refer to COPY FILE TO SD CARD / U-DISK.)

Press MENU twice in the playback interface to find the "update" option. Select and enter the "Update" interface.

Press or to select "Copy Project from SD" (select "Copy Project from USB" when accessing U-disk). Press OK to update the project. And then press OK as prompted to remove the SD card / U-disk.

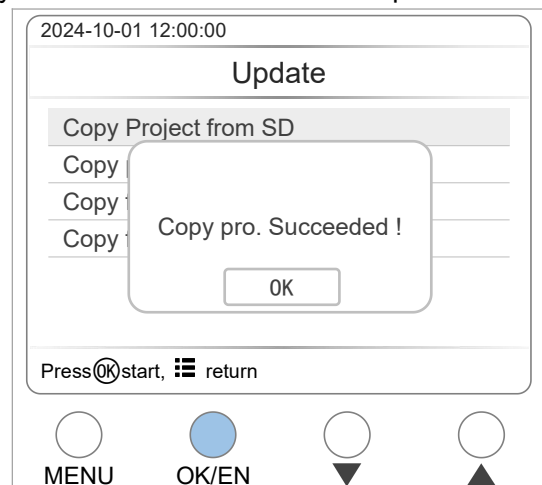
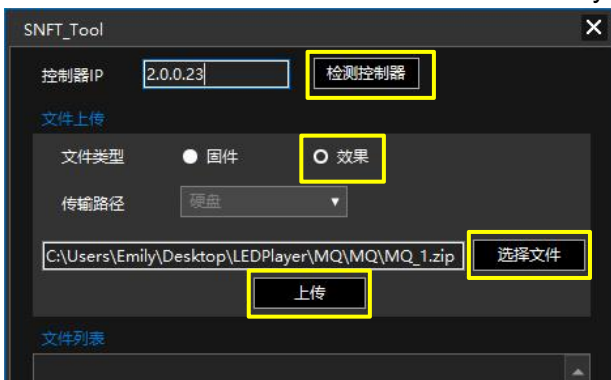
To play a new file, go back to "General" and select "Media" as "Hard Disk".



9.1.2.UPDATE PARAMATERS & ANIMATIONS ON LINE VIA SNFT_TOOL

The MQ controller can be updated parameters and animations online with our SNFT_Tool. Update steps are as follows,

1. PC is normally connected to the MQ controller (reference the chapter WORK AS A STANDBY MACHINE), and open SNFT_Tool.exe on PC.
2. Click 检测控制器 after enter the IP address of the MQ controller in 控制器 IP bar.
3. Select 效果 and click 选择文件 to select the name of MQ_1.zip or MQ_Config.zip compressed file. MQ_1.zip is the entire project file (including hardware configuration information and material configuration parameters), MQ_Config.zip contains only hardware configuration information.
4. Click 上传 . MQ controller will automatically play the new animation when the update is complete.



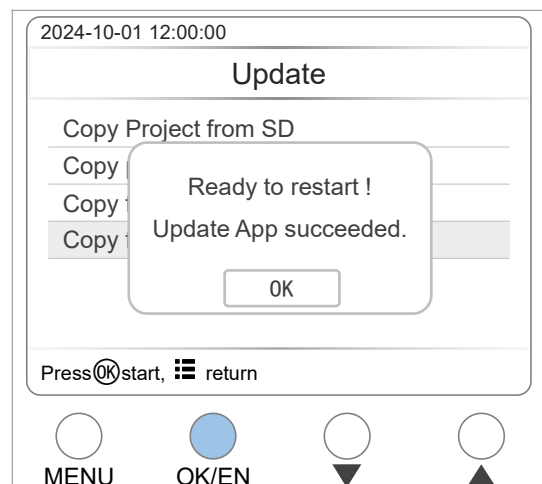
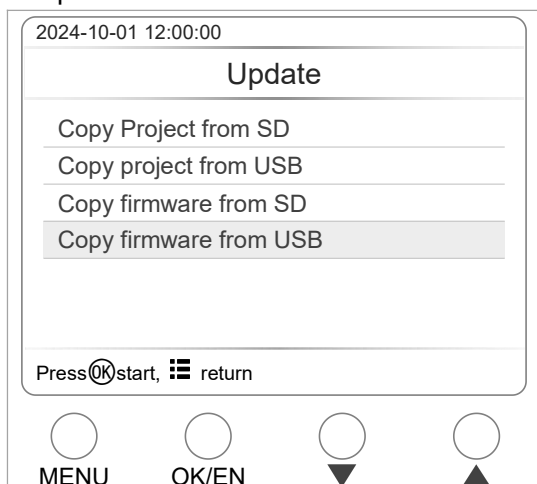
9.2. UPDATE FIRMWARE

9.2.1.UPDATE SD FILE OR FIRMWARESD VIA SD CARD / U DISK

The firmware of the MQ controller can be updated via SD card or U-disk. The firmware name is S600-N**_install.sw.

Insert the SD card or U-disk that has already copied the project file.

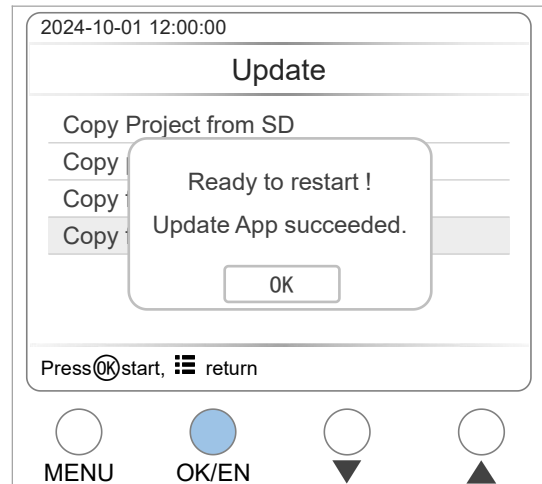
Press MENU twice in the playback interface to find the "update" option. Select and enter the "Update" interface. Press ▼ or ▲ to select "Copy firmware from SD" (select "Copy firmware from USB" when accessing U-disk). Press OK to update. MQ controller restarts automatically when the update is complete.



9.2.2.UPDATE FIRMWARE ON LINE VIA SNFT_TOOL

The firmware of the MQ controller can be updated via our SNFT_Tool. Update steps are as follows,

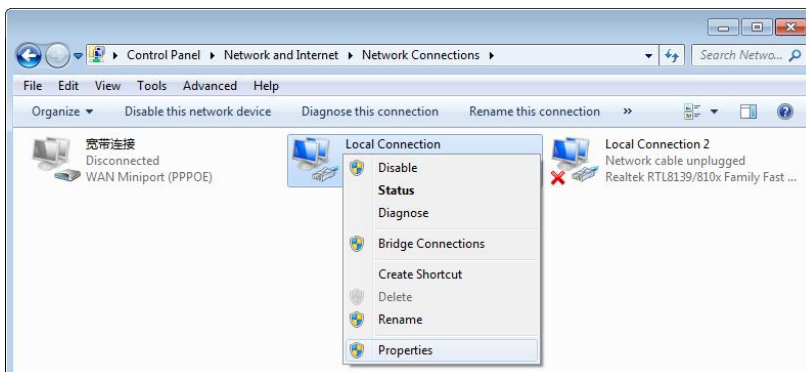
1. PC is normally connected to the MQ controller (reference the chapter WORK AS A STANDBY MACHINE), and open SNFT_Tool.exe on PC.
2. Click 检测控制器 after enter the IP address of the MQ controller in 控制器 IP bar.
3. Select 固件 and click 选择文件 to select the name of S600-N**_install.sw compressed file.
4. Click 上传 . MQ controller restarts automatically when the update is complete.



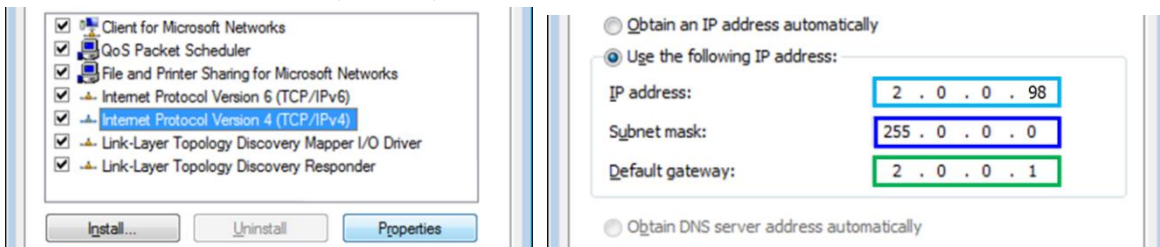
10. RELATED OPERATIONS ON COMPUTER

10.1. IP ADDRESS SETTINGS (PC)

1. Open “Network Connection” on the PC, right click “Local Connection” and select “Properties”.



2. Select Internet Protocol (TCP/IP), then click “Properties”. Set the IP address as below.

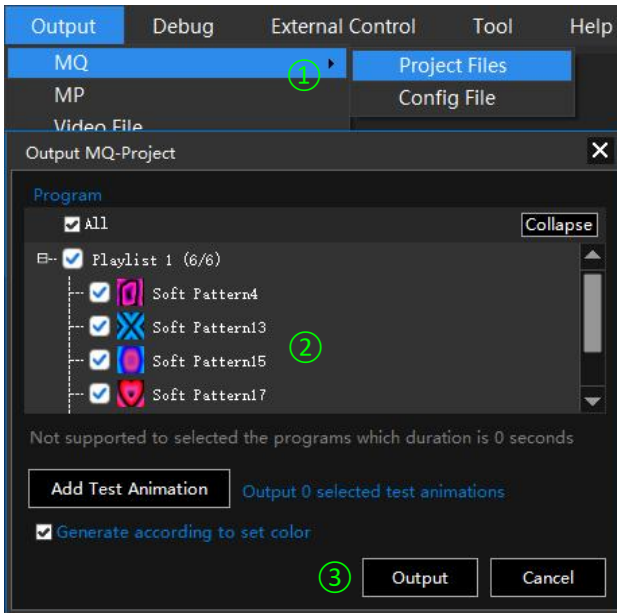


3. Click “OK” after the setting is finished.

10.2. OUTPUT PROJECT / CONFIGURATION FILE

10.2.1. OUTPUT PROJECT & ANIMATION FILE

Output all configuration parameters and animation parameters in the project, including hardware configuration, material files and parameters.



- ① Click "Project Files" of "MQ" under "Output" in LED Player.
- ② Select the program need to output in the pop-up window.
- ③ Click "Output".

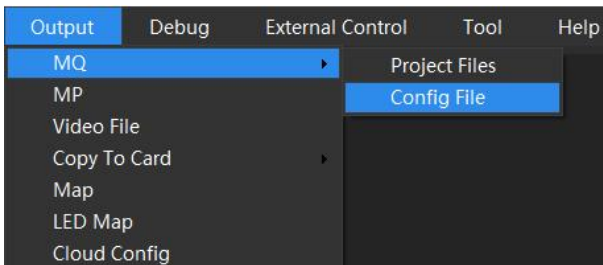
It outputs two folders named MQ_1 and the zip package (containing an RGB folder, a SET folder, and a Hash.txt file).

This file supports:

1. folder copy to SD card or U disk for local update.
2. compressed package using update tool LAN update.

10.2.2. OUTPUT PROJECT CONFIGURATION

Only output the project parameter without any animation.

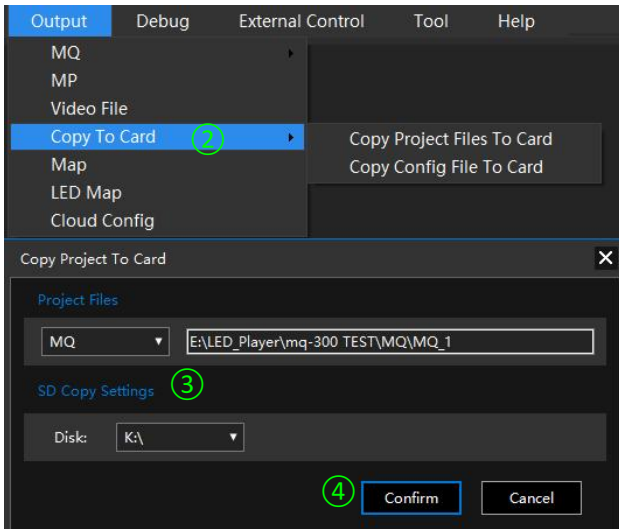


Click "Config File" of "MQ" under "Output" in LED Player. It outputs a zip package named MQ_Config. This file supports:

1. copy to SD card or U disk for local update.
2. compressed package using update tool LAN update.
3. upload the cloud platform to realize the update.

10.3. COPY FILE TO SD CARD / U-DISK

10.3.1. COPY FILE VIA LED PLAYER



- ①. Input SD card / U-disk.
- ②. Select “Copy Project Files To card” under “Copy To Card” and open window. (To copy the configuration file, “Copy Config Files To card”)
- ③. Select the controller number. (Automatic reading of the corresponding file.)
- ④. Click “Confirm”.

Note, if both the MQ_1 folder and the MQ_Config.zip package exist on the SD card/U-disk, only the MQ_1 folder will be read for update.

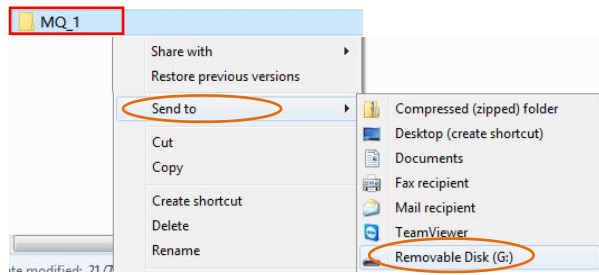
10.3.2. FORMAT U-DISK & COPY FILES IN FOLDER WINDOW

1. Input SD card / U-disk and open the MQ folder under the project file. Copy steps are as follows,

Copy the entire project file.

Right click the MQ_1 folder and select “Send to Removable Disk”.

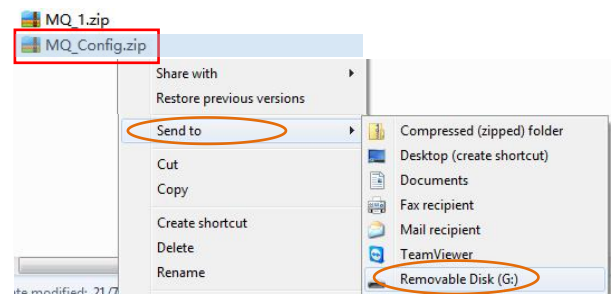
Do not customize the name of the MQ_1 folder so that the MQ controller cannot be updated.



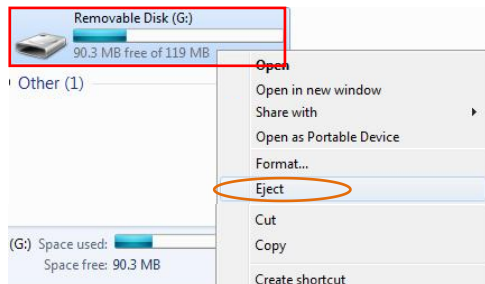
Copy the configuration file.

Right click the MQ_Config package and select “Send to” Removable Disk”.

Do not customize the name of the MQ_Config package so that the MQ controller cannot be updated.



2. Right click removable disk and select “Eject”.



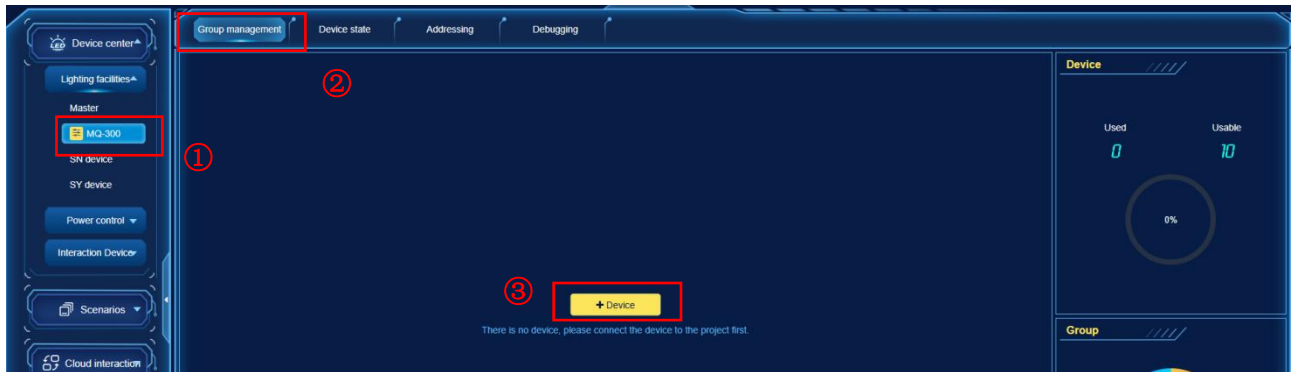
11. ABOUT ACCESSING CLOUD SERVER

When the M680 is connected to the network, it can realize the functions of remote cloud control, cloud addressing, cloud debugging and verification.

This manual only gives a brief description of the cloud platform operation part, and please refer to **SEEKWAY CLOUD 3.0 OPERATION** for details.

11.1. OBTAIN THE ACCESS CODE

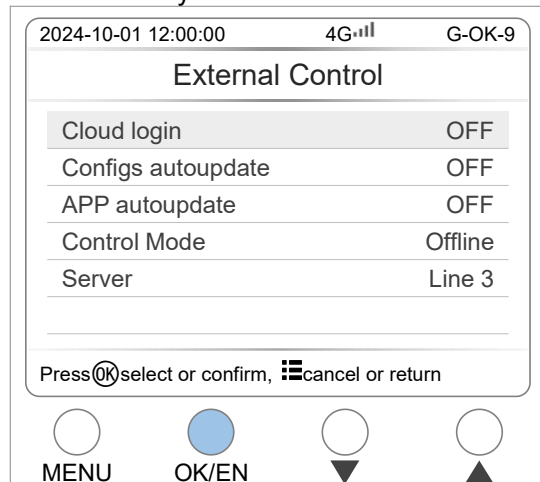
1. Select "MQ-300" under "Device center" and click "+Device" under "Group management" on the cloud control operation platform. Follow the instructions to obtain the access code.



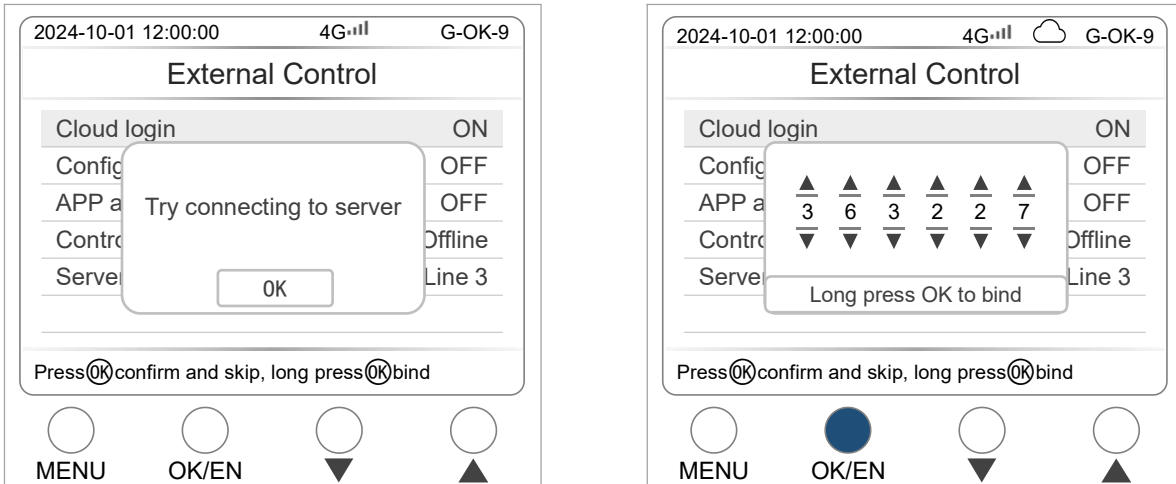
11.2. CONTROLLER SECTION

11.2.1. ACCESS TO CLOUD SERVICE

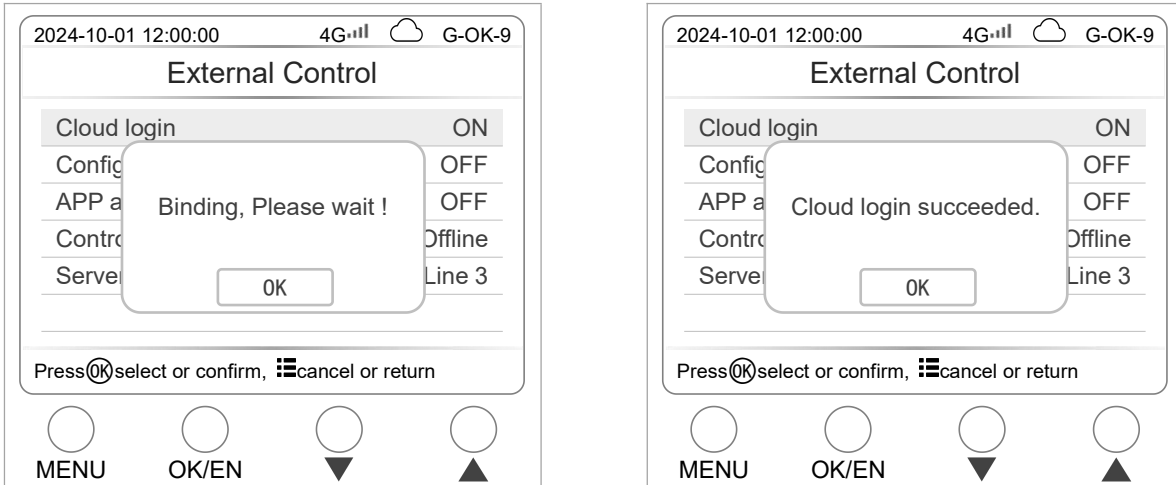
Select and enter the "External Control" page. Press OK to modify the "Cloud login" OFF to ON. Ensure that the 4G iot card and 4G antenna are connected correctly.



MQ controller starts to connect to the server, and pop-up prompts, press OK and enter the 6-digit verification code obtained from cloud control 3.*.



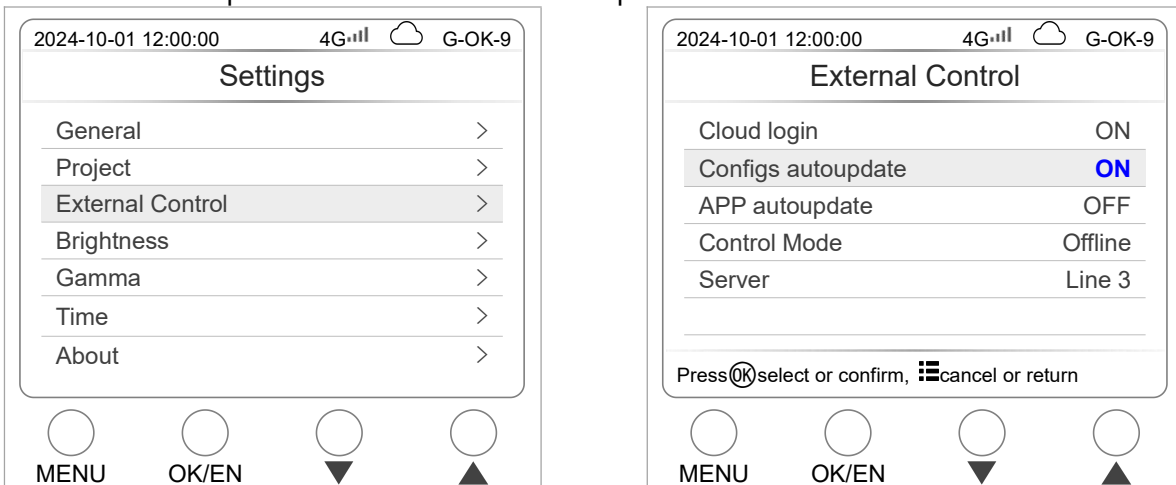
If the message "Cloud login succeeded" is displayed, the cloud control 3.* is connected correctly.



11.2.2.ENABLE REMOTE UPDATES

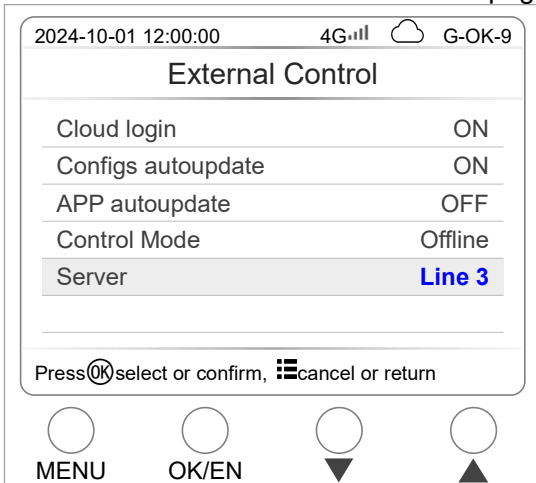
To make it easier to update project configurations off-site, we recommend enabling update configuration and firmware.

Select and enter the "External Control" page. Press OK to modify the "Configs autoupdate" OFF to ON. Enable firmware update to enable the "APP autoupdate".



11.2.3.SET UP SERVER LINES

Select and enter the "External Control" page. Press OK to switch the "server".

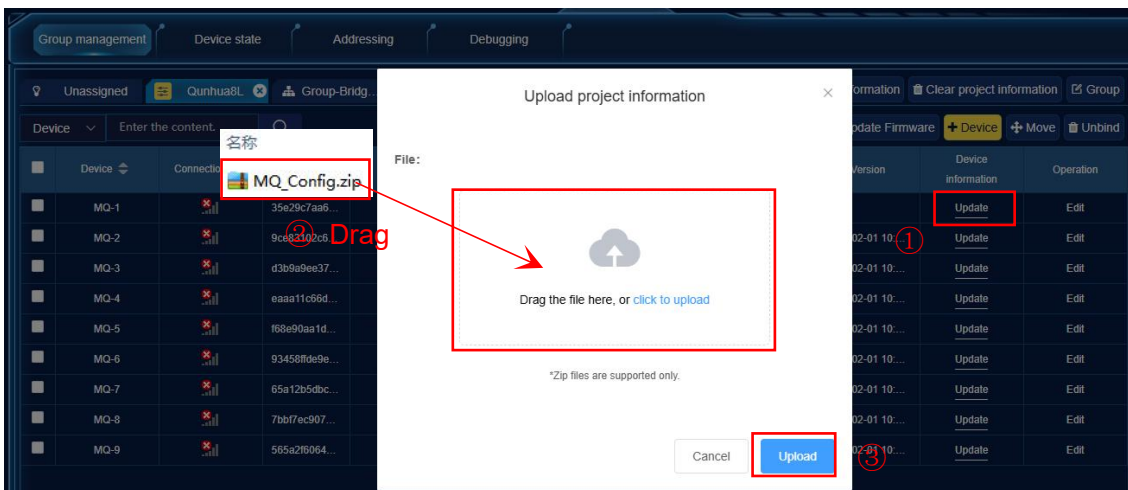


11.3. CLOUD PLATFORM OPERATION

11.3.1.UPDATE PROJECT CONFIGURATION ON CLOUD PLATFORM

After the "update" in the external control is enabled on the controller, the project configuration can be updated through the cloud platform.

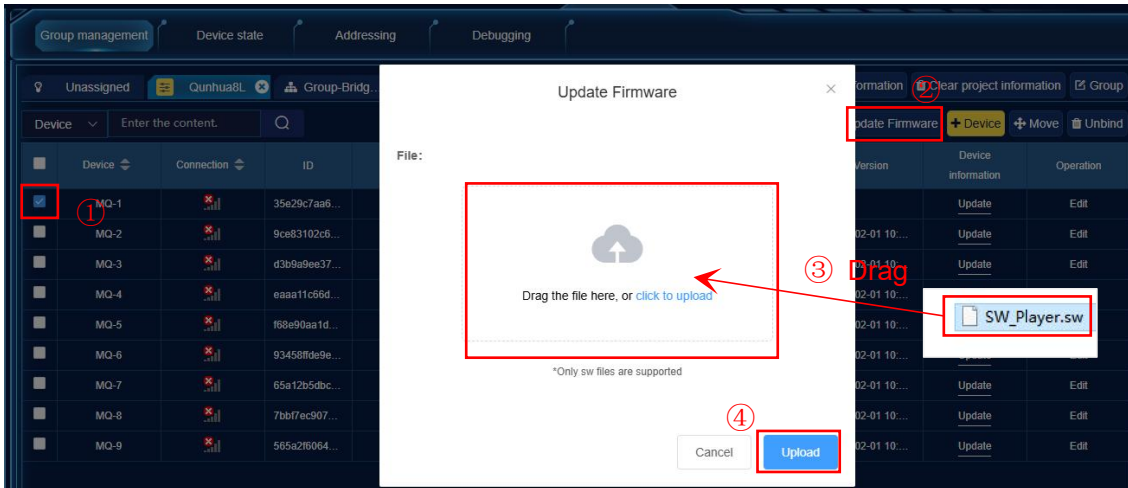
1. Select "M680" under "Device center" under "Group management" on the cloud control operation platform. Click "Update" in the right column of the device we want to update to open the pop-up window.
2. Drag the MQ_Config.zip file (custom name are not supported) to the box and click Upload.
3. After the MQ is online, the configuration information is automatically updated.



11.3.2.UPDATE FIRMWARE ON CLOUD PLATFORM

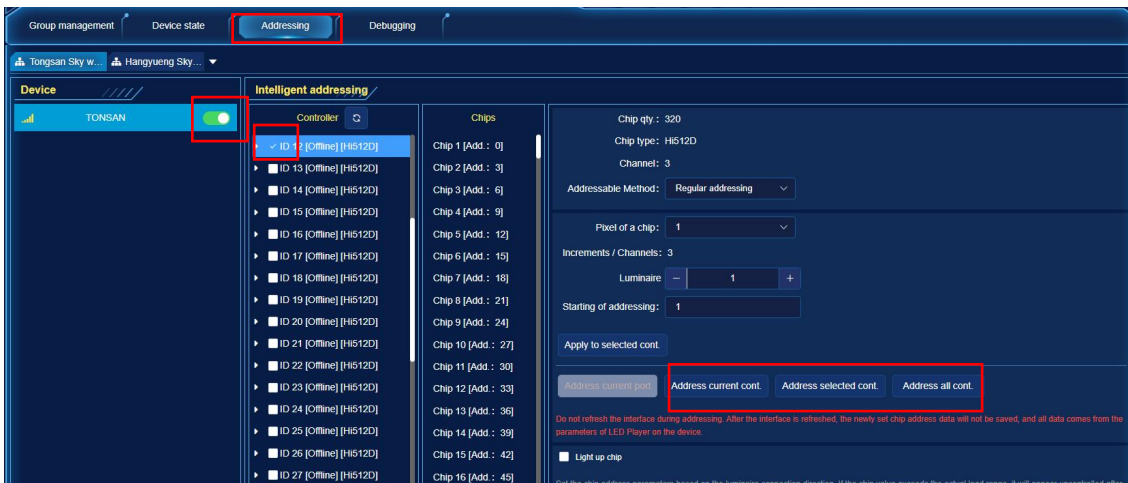
After the "update" in the external control is enabled on the controller, the APP program of device can be updated through the cloud platform.

1. Select "M680" under "Device center" under "Group management" on the cloud control operation platform. Check the device need to update.
2. Click "Update Firmware" to open the pop-up window.
3. Drag the S600-N**_install.sw file (or named SW_Player.sw) (custom name are not supported) to the box and click Upload.
4. After the MQ is online and it is automatically updated.

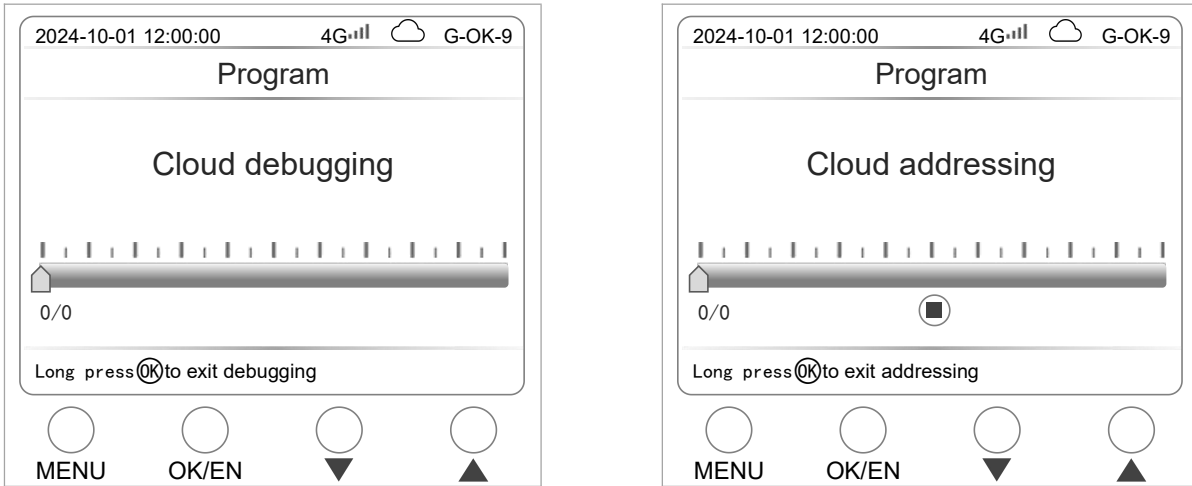


11.4. ADDRESSING & DEBUGGING ON CLOUD PLATFORM

1. Click "MQ-300" under "Lighting facilities", and switch to the "Addressing" interface. Click the switch button on the right of the controller to enable or disable the addressing function. "Debugging" is enabled and disabled in the same way.



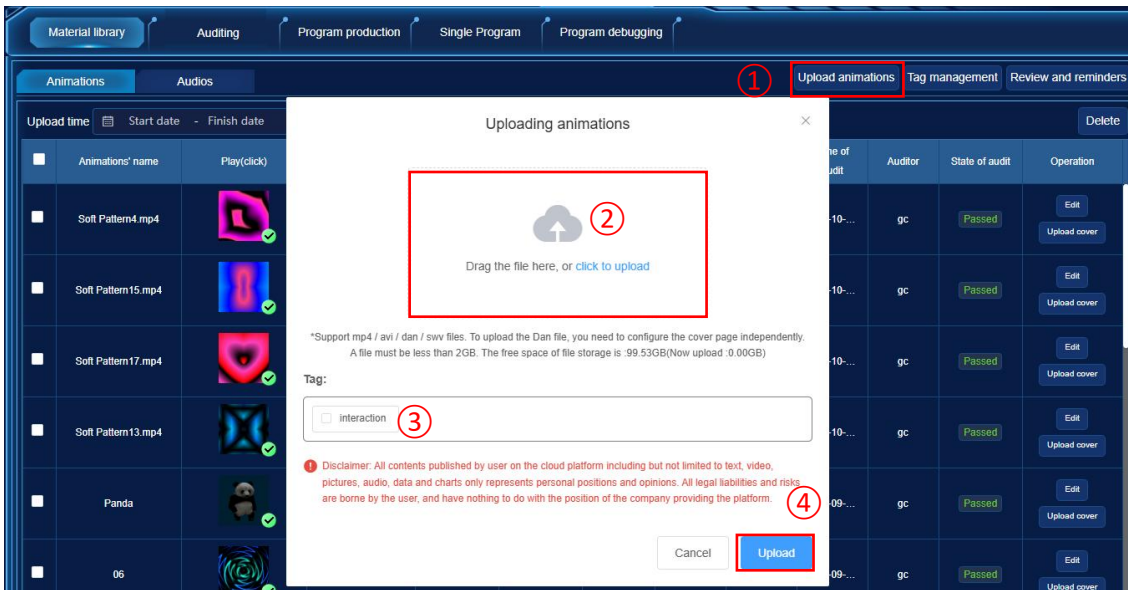
2. The controller enters the cloud addressing or cloud debugging status display.



11.5. UPLOAD MATERIAL AND EDIT PROGRAM

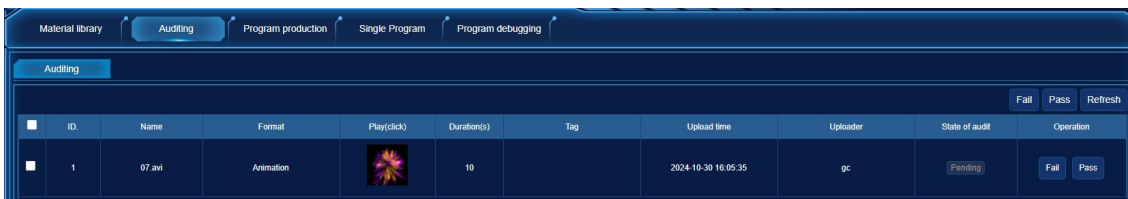
11.5.1.UPLOAD MATERIAL

Click "Upload animations" to upload material.



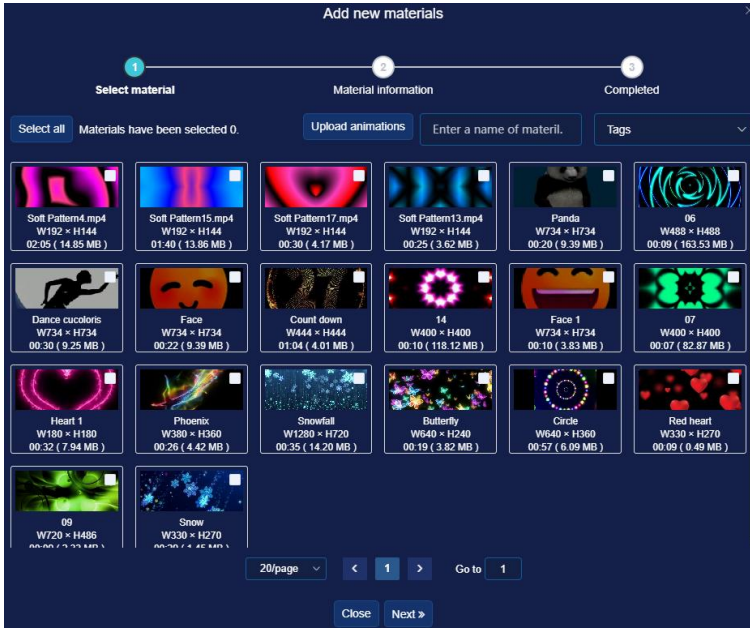
11.5.2.AUDITING

The uploaded material needs to be reviewed under the "Auditing" interface. Click Pass on the right side of the material.



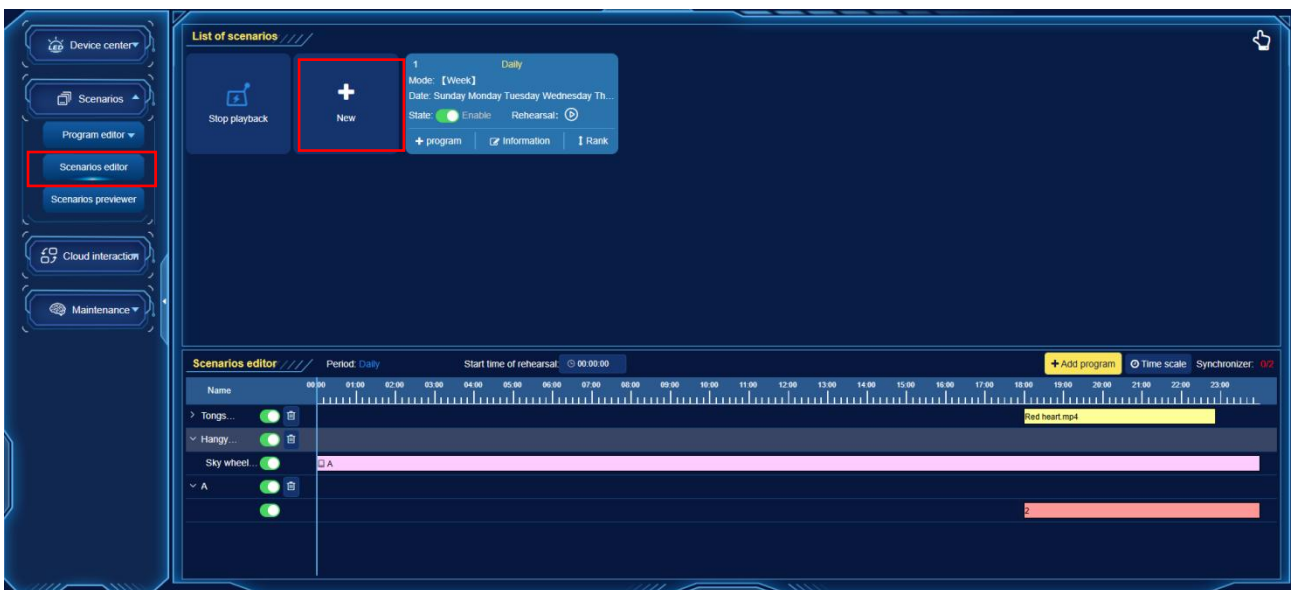
11.5.3. CREATING PROGRAMS OF STANDALONE DEVICE

Select "Program editor" under "Scenarios", click "Add*" under "Single program" of "M680". Follow the pop-up guide to operate.



The MQ controller automatically downloads the animation when it goes online.

11.6. EDITING SCENARIOS



Select "Scenarios editor" under "Scenarios" to open the page.

Click + New and add according to the pop-up prompt.

After the setting is complete, the MQ controller in the "cloud scenario" state plays programs according to the scene time.

12. LOAD QUANTITY

| Frame (fms) | Total pixel of project | | | |
|-------------|------------------------|--------------|----------------|---------------|
| | One Channel | Two Channels | Three Channels | Four Channels |
| 30 fms | 500,000 | 250,000 | 166,000 | 125,000 |
| 25 fms | 600,000 | 300,000 | 200,000 | 150,000 |
| 20 fms | 750,000 | 375,000 | 250,000 | 187,500 |
| 16 fms | 930,000 | 468,000 | 310,000 | 230,000 |
| 13 fms | 1150,000 | 576,000 | 384,000 | 288,000 |

Calculation method: Frame rate * Total pixels of the project * Number of chip channels \cong 15 million

Note: This table is for reference only. The speed will vary according to the chip, transmission baud rate, load per path and the number of EN controls.

13. DEMONSTRATION OF THE MODEL

| Model | Built-in storage space | Built-in 4G module | lot card slot | Built-in GPS module |
|---------|------------------------|--------------------|---------------|---------------------|
| M680B1 | 6GB | × | × | External connection |
| M680B2 | 6GB | √ | √ | External connection |
| M680GB2 | 6GB | √ | √ | √ |
| M680C3 | 6GB | √ | √ | √ |

14. ERROR CODE AND TROUBLE SHOOTING

14.1. ERROR IN PROCESS OF ACCESSING CLOUD SERVER

| Error | Instructions | Measure |
|------------------------------------|--|--|
| No network interface card! | 1. No USB NIC is connected. 2. The connection is incorrect. | Check the connection and try to reinsert the USB NIC. |
| | The network adapter is damaged. | It cannot work when connecting to PC. Replace the USB NIC. |
| | The NIC driver is incorrect. | Use our recommended USB NIC. |
| Failed to get cloud IP! | 1. Router is abnormal. 2. Router configuration is incorrect (DHCP not enabled). | Confirm that the router is working properly and that the router has DHCP enabled. |
| | Ethernet cable is not plugged in. | Check the connection of the Ethernet cable and try to reconnect. |
| | The Ethernet cable is not connected or damaged. | Confirm that the Ethernet cable is in good condition. |
| | USB NIC is damaged. | It cannot work when connecting to PC. Replace the USB NIC. |
| Network connection is not working! | Unable to connect to the external network. | Confirm that the router is connected to the internet and the configuration is correct (e.g., no MAC binding restrictions). |

| Error | Instructions | Measure |
|------------------------------|---|---|
| Cloud server is not working! | Server is abnormal or network is congested. | MQ will automatically attempt to reconnect. If there is no response after multiple attempts, please contact the network technician. |
| Invalid verification code | The verification code entered during accessing is incorrect or expired. | Obtain the latest verification code from the cloud control and re-enter it. |

14.2. ERROR IN PROCESS OF DOWNLOADING BY CLOUD

| Error | Instructions | Measure |
|--|--|---|
| Update playlist error | Download abnormality caused by network issues. | Wait for downloading again. |
| Update playlist / file failed, No write permission | Unknown error causing abnormality in the device's firmware. | Restart MQ controller. |
| Update file error | The download is abnormal due to network. | Wait for downloading again. |
| No enough storage | The storage does not have enough space to download the programs. | Reduce the number of programs and clear the storage to make enough space. |

14.3. ERROR IN PROCESS OF LOADING CONFIGURATION

| Error | Instructions | Measure |
|-----------------------------|--|---|
| Invalid Pro setting file | <ol style="list-style-type: none"> 1. Project configuration file is abnormal. 2. Incorrect settings. | Recreate and copy the project file according to the prompt. |
| Invalid chip lib | | |
| Invalid wiring type | | |
| Invalid wiring file | | |
| Wiring and Pro mismatch | | |
| EN ID in ZONE discontinuity | | |
| Wiring and ZONE mismatch | | |
| EN count out of limit | | |
| Color channel count error | | |
| Device number out of range | Prompt and it will automatically reset the device code to 1. | It will automatically reset the device code to 1, and we need to reset the matching device. |

14.4. ERROR IN PROCESS OF UPDATING

| Operation | Error | Instructions | Measure |
|----------------------|-------------------|--|---|
| Copy project | No available file | The file was not fully copied from computer. | Copy the file to the U-disk or SD card and then update again. |
| | file corruption | The file is corrupted for unknown reasons. | |
| Update configuration | No available file | The file was not fully copied from computer. | |
| | file corruption | The file is corrupted for unknown reasons. | |
| Update firmware | No available file | The file was not fully copied from computer. | |
| | file corruption | The firmware is corrupted for unknown reasons. | |

14.5. ERROR IN PROCESS OF PLAY PROGRAM

The video format constraints.

1. The video encoding is H.264 and YUV420.
2. The total pixels of the video are within 2,073,600, which must meet the following requirements.
 - 1) $64 \leq \text{width} \leq 4096$ and $64 \leq \text{height} \leq 2304$.
 - 2) The pixel value of width/height must be a multiple of 16, if the project size is 1030*375, the video size must be 1040*384.
 - 3) The ratio of width to height must be between 1/16 and 16, if the width is 1920, the height must be above 120.

| Error | Instructions | Measure |
|---|--|--|
| Video width or height is less than 64 pixels! | Videos with width or height less than 64 pixels are not supported. | Reprocess the video and then re-load to MQ controller. |
| Video pixels exceed the limit! | Video size exceeds the limit. 1. The total pixels of the video are within 2,073,600. 2. $64 \leq \text{width} \leq 4096$ and $64 \leq \text{height} \leq 2304$. | Reprocess the video and then re-load to MQ controller. |
| Video conversion error! | 1. Errors caused by strong interference. 2. Hardware damage. | If the error persists after restarting MQ, return it to us for processing. |
| Width of the video is odd! | Video width does not comply with decoding rules (must be an even number). | To avoid picture loss, it is recommended that the video width be a multiple of 16. |
| No video file is found! | The video is missing, not downloaded, or the program is empty. | 1. If the control mode is "Offline", re-output the complete project through LED Player and update it to MQ. 2. If the control mode is "Independent", check if there are any incompletely downloaded videos or empty programs in the list. 3. If the control mode is "Group" or "Scence", check if there are any videos not cut or not completely downloaded. |

| Error | Instructions | Measure |
|--------------------------------|---|--|
| Video scale out of limit! | The ratio of width to height must be between 1/16 and 16. | Match the video size with the project size to meet the rules. |
| Width of the video is odd! | Video width does not comply with decoding rules (must be an even number). | To avoid picture loss, it is recommended that the video width be a multiple of 16. |
| Video unavailable! | The video is corrupted or has other abnormalities. | Reprocess the video file and then re-load to MQ controller. |
| Video format is not supported! | The video format is not supported. | The video format must meet all the requirements listed in the notes for use. Reprocess the video and then re-load to MQ controller. |
| Video decode error! | Videos are damaged or device performance deteriorates. | If the video repeatedly appears in the same position, the video is damaged. Occasionally or with no repeatability, check whether MQ performance deteriorates due to the high ambient temperature. |

14.6. OTHER ERRORS

| Error | Instructions | Measure |
|--|---|---|
| This setting is not open yet ! | View only. | View only. |
| Turn off cloud first ! | Perform this operation only after disable Cloud Control. | Disable the cloud control first. ("Settings"→"External control"→"Cloud control login"→"Off"). |
| Please set the control mode to offline ! | Set the time control only in offline control mode state. | Set the Offline control mode first. ("Settings"→"External control"→"Control Mode"→"Offline"). |
| Exported log failed | 1. Insufficient external storage space. 2. Removed the U-disk during the export process. | Clean up the U-disk storage or reinsert it. |
| No disk available | 1. The SD card / U-disk is not inserted properly. 2. The SD card / U-disk is abnormal. 3. The SD card / U-disk is not recognized. | 1. Reinsert the SD card / U-disk. 2. Replace the SD card / U-disk. |
| No time control list | There is no time list. | Set the time command with LED Player and update it to the device first. |