



ARMXY EMBEDDED COMPUTER DATASHEET

ARMxy BL340 Series

Version History

Version	V1.0	2024-3-30	Initial Release	

Contents

1. Overview	2
2. Typical Application Areas	2
3. Software and Hardware Specifications	2
4. Software Ecosystem	5
5. Product Selection	7
6. Electromagnetic Compatibility Testing	10
7. Environmental Suitability Testing	10
8. Packing List	11
9. Technical Support & Services	12

1. Overview

ARMxy BL340 series ARM embedded computer is a low-cost, industrial-grade ARM edge computer with flexible IO and SoM configuration options.

The BL340 series is based on Allwinner Technology's T507-H processor, a quad-core ARM Cortex-A53 industrial controller with a maximum frequency of 1.4 GHz, paired with 8/16 GB eMMC and 1/2 GB DDR4.

BL340 series ARM embedded computer supports Linux-4.9.170, Linux-RT-4.9.170, Ubuntu 20.04, Docker containers, Node-Red, and Qt-5.12.5 for GUI development. It comes preinstalled with:

BLIoTLink, an industrial protocol conversion software for fast industrial data acquisition and integration with major IoT cloud platforms and SCADA systems.

BLRAT, a remote access tool for device monitoring and maintenance.

QuickConfig, a rapid configuration tool for remote device setup and debugging, improving operational efficiency.

It also supports Node-Red, enabling quick IoT application development, and AI-assisted programming for a "what you see is what you get" development experience.

The BL340 series features professional electrical design and has passed high- and low-temperature testing, ensuring stable and reliable performance. It supports DIN35 rail mounting and is suitable for various industrial environments.

Typical applications include industrial IoT, edge computing gateways, photovoltaic power and energy storage systems, automation control, and rail transportation.

2. Typical Application Areas

- ◆ Industrial Control
- ◆ Edge Computing
- ◆ Data Acquisition
- ◆ Energy Storage Systems
- ◆ Photovoltaic Power Generation
- ◆ IoT Gateway
- ◆ Rail Transportation
- ◆ Smart Devices

3. Software and Hardware Specifications

Exterior Structure and Dimensions of Product with 1 Ethernet Port:



Standard Model



C Model



A Model



B Model

Exterior Structure and Dimensions of Product with 2 Ethernet Ports:



Standard Model

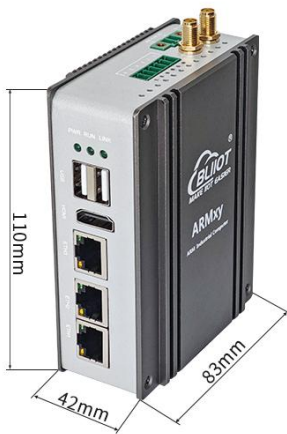


A Model



B Model

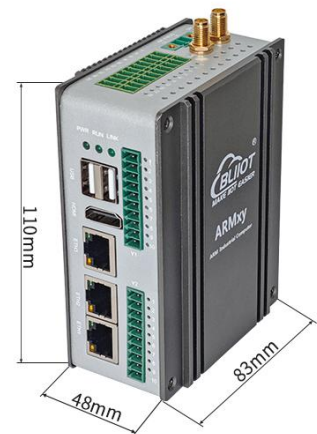
Exterior Structure and Dimensions of Product with 3 Ethernet Ports:



Standard Model



A Model



B Model

Hardware	Parameters
CPU	Allwinner T507-H, 64bit, 28nm
	4xARM Cortex-A53 cores, with a clock speed up to 1.416GHz.
	GPU: G31 MP2, supporting OpenGL ES 1.0/2.0/3.2, Vulkan 1.1, and OpenCL2.0
	Encoder: Supports hardware encoding of 4K@25fps H.264 video.
	Decoder: Supports hardware decoding of 4K@30fps H.265 video.
ROM	eMMC 8/16GByte
RAM	DDR4 1/2GByte
ETH	RJ-45, 1~3, 3x10/100M, ESD Level 3, EFT Level 3
USB	2xUSB2.0 HOST(USB1, USB2), supports high-speed 480Mbps, full-speed 12Mbps, and low-speed 1.5Mbps modes, ESD Level 3
HDMI	1xHDMI2.0a, compatible with HDCP2.2, HDCP1.4 standard, supports up to 4K@30fps
I/O Slot	X series I/O board slot: 1, X series IO board, support RS485, RS232, DI, DO, GPIO, etc;
	Y series I/O board slot: 2, Y series IO board, support RS485, RS232, DI, DO, Relay output, AI, AO, PT100, PT1000, TC, etc.
LED	1xpower indicator light
	2xuser-programmable indicator light
Mini PCIe	1, Supports Bluetooth, Wi-Fi, 4G module, etc.

SIM Slot	1 slot, NANO
Antenna	2, For 4G/Wi-Fi/GPS
Debug	1x Micro USB debug port
SD Slot	1
Reset	1 reset button
Watchdog	Onboard independent hardware watchdog
Power	Rated DC 24V, supports wide voltage range of 12-24VDC Equipped with reverse polarity protection and overcurrent protection 3-pin terminal block with screw terminals
Grounding	1-pin GND terminal
Installation	DIN35 rail mounting, wall mounting
Material	Aluminum alloy casing + stainless steel
Dimension	110x83x42mm or 110x83x48mm

Software	Parameters
Kernel	Linux-4.9.170, Linux-RT-4.9.170
File System	Buildroot-201902, Ubuntu20.04
GUI development tool	Qt-5.12.5

4. Software Ecosystem

Category	Software	Type	Highlights
Industrial Communication & Protocols	IGH EtherCAT Master	Open Source	Supports real-time EtherCATmaster for high-precision motion control and synchronized I/O.
Data Acquisition Edge Processing	BLIoTLink	Proprietary	Data acquisition and protocol conversion, supporting multiple protocols and API-based secondary development.
	Node-RED	Open Source	Low-code logic orchestration tool, supporting visual flow design and custom nodes.
	Vnode	Open Source	Lightweight edge computing node,s

			uitable for high-efficiency data pipe line processing.
Industrial Control & Execution	OpenPLC	Open Source	Open-source PLC, suitable for simple logic control and local automation.
	CODESYS Runtime	Licensed	Industrial control platform, supporting full IEC61131-3 programming and motion control.
	Beremiz	Open Source	Open-source IEC61131-3 compliant PLC integrated development environment for machine automation, providing tools to create HMI.
	NexPLC	Proprietary	Next-generation industrial control and operation & maintenance integrated platform, supporting cloud-based collaboration.
Visualization & Monitoring	FUXA	Open Source	Lightweight web-based SCADA, suitable for rapid configuration and small to medium monitoring projects.
	Ignition	Open Source	Enterprise-level industrial platform, supporting integrated SCADA, MES, and IoT deployment.
	Grafana	Open Source	Professional time-series data visualization and analytic dashboards, supporting multiple data sources.
Communication & Middleware	Nginx/Apache	Open Source	Web portal for exposing and securely managing edge services.
AI / Machine Vision	YOLOv5/8 OpenCV	Open Source	Complete edge AI vision stack, supporting object detection and image preprocessing.
	TensorFlow Lite, PyTorch Mobile	Open Source	Lightweight AI model inference frameworks, supporting edge-side intelligent analysis.
Remote Operation & Maintenance Management	BLRAT	Proprietary	Secure remote operation & maintenance channel, supporting remoted device debugging and maintenance.
	QuickConfig	Proprietary	Graphical gateway configuration and management tool, supporting on-click deployment and monitoring.
Development &	Python, C/C++,	Open Source	Multi-language development support

Support Environ ment	Node.js, Java		t, suitable for diverse development scenarios and performance requirements.
	Python 3, Node.js	Open Source	Provides standard runtime, supporting scripting and containerized applications.
	Docker, Kubernetes(K3s)	Open Source	Supports application containerization and cluster management, enabling micro services architecture.
	API Documentation, Deployment Guides, Sample Projects	Proprietary / Open Source	Provides comprehensive technical documentation and typical scenario examples.
System & Security	OpenSSL	Open Source	Provides communication encryption and secure tunneling to ensure data transmission security.
	iptables	Open Source	Kernel-level firewall for network protection.
	Encryption Chip Demo	Proprietary	Encapsulates SHA-256 encryption and authentication algorithms.
	Wireshark, tcp dump	Open Source	Network protocol analysis for security monitoring.
	Prometheus + Grafana	Open Source	System resource monitoring and alerting, supporting visualized operation & maintenance.

5. Product Selection

The ARMxy series ARM embedded controllers adopt a flexible design concept, allowing users to customize ROM and RAM combinations by choosing different System-on-Module(SOM) boards as needed. Additionally, various X and Y boards can be selected to achieve diverse IO configurations, catering to the requirements of different application scenarios.

Product naming convention

Host Model Number - SOM Model Number - X Board Model Number - Y1 Board Model Number - Y2 Board Model Number

For example, if we had a specific product configuration:

Host Model: BL340

SOM Model: SOM340

X Board Model: X10

The complete product name would be:

BL340-SOM340-X10

Means 1 Ethernet port, 8GB eMMC storage, 1GB DDR4 memory, and 2 RS485 ports

If you need to add Wi-Fi, then you would append "W" to the host model number.

For example: BL340W-SOM340-X10

If you need to add a 4G module, you would append "L" to the host model number.

For example: BL340L-SOM340-X10

ARMxy BL340 Model List

Model	ETH	USB	HDMI	X board I/O Slot	Y board I/O Slot	Dimensions
BL340	1x10/100M	2	X	1x6PIN	X	42x83x110mm
BL340A	1x10/100M	2	X	1x20PIN	X	42x83x110mm
BL340B	1x10/100M	2	X	1x20PIN	2	48x83x110mm
BL340C	1x10/100M	2	X	1x10PIN	X	42x83x110mm
BL341	2x10/100M	2	X	1x6PIN	X	42x83x110mm
BL341A	2x10/100M	2	X	1x20PIN	X	42x83x110mm
BL341B	2x10/100M	2	X	1x20PIN	2	48x83x110mm
BL342	3x10/100M	2	1	1x6PIN	X	42x83x110mm
BL342A	3x10/100M	2	1	1x20PIN	X	42x83x110mm
BL342B	3x10/100M	2	1	1x20PIN	2	48x83x110mm

ARMxy BL340 SOM Model List

You can select the appropriate ROM, RAM, and temperature grade based on your requirements.

Model	MCU	Clock Speed	Kernel	eMMC	DDR4	Temperature
SOM340	T507-H	1.4GHz	4 x A53	8GByte	1GByte	-40~85°C
SOM341	T507-H	1.4GHz	4 x A53	16GByte	2GByte	-40~85°C
SOM342	T507-H	1.4GHz	4 x A53	8GByte	1GByte	0~70°C
SOM343	T507-H	1.4GHz	4 x A53	16GByte	2GByte	0~70°C

X Series I/O Board Model List

You can select the appropriate X series I/O board based on your requirements, ensuring that the number of pins on the X series I/O board is compatible with the industrial computer's casing.

BL340 does not support I/O boards with CAN ports.

Model	RS232/RS485	DI	DO	GPIO	PIN
X10	2	x	x	x	6PIN
X13	x	2	2	x	6PIN
X14	x	4	x	x	6PIN
X15	x	x	4	x	6PIN
X16	x	x	x	4	6PIN
X20	4	x	x	x	10PIN
X23	4	4	4	x	20PIN
X26	2	8	4	x	20PIN
X28	2	12	x	x	20PIN
X30	x	x	x	16	20PIN

Y Series I/O Board Model List

When the Y63 is selected, you can not choose second Y-series IO board.

Model	Description	Model	Description
Y01	4xDI+4xDO(NPN)	Y41	4xAO, 0~20mA/4~20mA
Y02	4xDI+4xDO(PNP)	Y43	4xAO, 0~5V/0~10V
Y11	8xDI(NPN)	Y46	4xAO, $\pm 5V/\pm 10V$
Y12	8xDI(PNP)	Y51	2xRTD, 3-Wire PT100
Y13	8xDI(Dry Contact)	Y52	2xRTD, 3-Wire PT1000
Y21	8xDO(PNP)	Y53	2xRTD, 4-Wire PT100
Y22	8xDO(NPN)	Y54	2xRTD, 4-Wire PT1000
Y24	4xDO(Relay)	Y56	Resistance Measurement
Y31	4xAI, Single-ended, 0~20mA/4~20mA	Y57	Voltage Measurement
Y33	4xAI, Single-ended, 0~5V/0~10V	Y58	4xTC
Y34	4xAI, Differential, 0~5V/0~10V	Y63	4xRS485 or RS232
Y36	4xAI, Differential, $\pm 5V/\pm 10V$	Y95	4xPWM Output(NPN) + 4xPulse Counter Input
Y37	4xIEPE	Y96	4xPWM Output(PNP) + 4xPulse Counter Input

Ordering Notes

Y01: DI channels support dry contacts or NPN-type wet contact sensors.

Y02: DI channels support dry contacts or PNP-type wet contact sensors.

Y58: Supports thermocouples of types J, K, T, E, R, S, B, and N.

6. Electromagnetic Compatibility Testing

Test	Item	Standard	Level	Condition	Result	Remarks
Electromagnetic Emission	Conducted Emission	GB/T 9254 Class A/ CISPR 32 Class A	Class A	150 kHz - 30 MHz	PASS	Complies with limits for general industrial environments
	Radiated Emission	GB/T 9254 Class A/ CISPR 32 Class A	Class A	30 MHz - 1 GHz	PASS	Complies with limits for general industrial environments
Immunity Testing	ESD	GB/T 17626.2/IEC 61000-4-2	Level III	Contact discharge: ± 4 kV; Air discharge: ± 8 kV	PASS	—
	Radiated RF Immunity	GB/T 17626.3/IEC 61000-4-3	Level III	Field strength: 10 V/m, 80 MHz – 1 GHz	PASS	—
	EFT	GB/T 17626.4/IEC 61000-4-4	Level III	Power lines: 2 kV; Signal lines: 1 kV	PASS	—
	Surge	GB/T 17626.5/IEC 61000-4-5	Level III	Differential mode: 2 kV; Common mode: 4 kV	PASS	—
	Voltage Dips and Interruptions	GB/T 17626.11/IEC 61000-4-11	Level III	Voltage dip: 70% for 500 ms; Complete interruption: 10 ms	PASS	—
	Power Frequency Magnetic Field Immunity	GB/T 17626.8/IEC 61000-4-8	Level III	Test intensity: 30 A/m, 50 Hz	PASS	—

7. Environmental Suitability Testing

Test Item	Standard	Level	Condition	Result	Remarks
Low-Temperature Startup & Operation	GB/T 2423.1-2008/IEC 60068-2-1	N/A	Ambient temperature: $+40^{\circ}\text{C}$, device starts and operates normally	Compliant	Meets basic low-temperature startup requirements for industrial environments.

High-Temperature Startup & Operation	GB/T 2423.2-2008/IEC 60068-2-2	N/A	Ambient temperature: +85°C, device starts and operates normally	Compliant	Meets basic high-temperature startup requirements for industrial environments.
Constant Damp Heat	GB/T 2423.3-2016/IEC 60068-2-78	N/A	Ambient temperature: +40°C, relative humidity: 85%, powered operation for 48 hours	Compliant	Ensures stable operation in humid environments.
Sinusoidal Vibration	GB/T 2423.10-2019/IEC 60068-2-6	N/A	Frequency range: 5 Hz to 500 Hz, acceleration: 2g, 10 cycles per axis (3 axes)	Compliant	Validates vibration resistance during transportation and installation.
Free Fall	GB/T 2423.7-2018/IEC 60068-2-31	N/A	With packaging: Free fall from 0.8 meters, 1 drop per face (6 faces total)	Compliant	Ensures impact resistance during transportation.
IP	GB/T 4208-2017/IEC 60529	IP30	Dust protection: Prevents entry of solid foreign objects ≥2.5mm in diameter	Compliant	Meets industrial environmental protection requirements.

Test Conclusion

After undergoing fundamental environmental adaptability testing, the device fully complies with the basic requirements of the Chinese GB/T national standards and corresponding IEC standards, demonstrating stable operation in standard industrial environments.

The following results ensure the device meets a wide range of industrial application scenarios:

- Low/High-Temperature Tests: Validates the device’s operational capability under basic industrial environmental conditions.
- Vibration and Free Fall Tests: Ensures reliability during transportation and installation.
- IP Test: Complies with fundamental protection requirements for industrial environments.

8. Packing List

- One ARM embedded controller
- One set of DIN35 mounting brackets
- Ubuntu file system
- Pressure-free terminal blocks configured according to selected accessories
- When purchasing Wi-Fi and 4G modules, antennas for Wi-Fi and 4G modules will be included.

9. Technical Support & Services

- ◆ Provide system firmware images, file system images, kernel driver source code, and a variety of demo programs.
- ◆ Offer a comprehensive platform development kit and introductory tutorials to save software organization time and simplify application development.
- ◆ Provide a rich set of development examples for reference to simplify application development, including:
 - ✓ Linux, Linux-RT, Qt Application Development Examples
 - ✓ BLIoTLink Industrial Protocol Data Collection and Cloud Platform Integration Development Case
 - ✓ BLRAT Remote Access Usage Case
 - ✓ Node-Red IoT Application Development Case
 - ✓ Docker Container Technology, MQTT Communication Protocol Examples
 - ✓ Ubuntu Operating System Demonstration Examples
 - ✓ Demonstration Examples of Android Operating System
 - ✓ Android Application Development Guide
 - ✓ IgH EtherCAT Master, CAN Development Examples
 - ✓ 4G/Wi-Fi Development Examples
 - ✓ HDMI Multimedia Display Development Examples
 - ✓ Assistance with Product Customization and Development
 - ✓ Customized Research and Development (R&D) and Manufacturing
 - ✓ Provide Long-Term After-Sales Service

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